CLARION[®] Food Machinery Gear Oils

OVERVIEW	 Designed for use in food machinery worm gears, spur gears, and valves. Formulated with a high-purity white mineral oil and additive system for food processing applications. Available in ISO grades 150, 220, 320, and 460. Do not contain any natural products derived from animals, nuts, or genetically modified organisms (GMOs). Suitable for use where vegetarian and nut-free foods are prepared.
FEATURES & BENEFITS	 Colorless, odorless, tasteless, non-staining lubricants that provide excellent wear, rust, and oxidation protection. Meet the requirements of U.S. FDA regulation 21 CFR 178.3570 for incidental food contact. NSH H1 registered for use in food processing plants under the jurisdiction of the USDA. Certified under NSF/ANSI/CAN Standards 60 and 61 (ISO 220 only). Certified as Kosher (Passover) with the Union of Orthodox Jewish Congregations of America (D).
APPLICATIONS	 General purpose lubricants for machinery that processes, packages, or transports food for human consumption. Recommended for use in food machinery worm gears, spur gears, and valves. ISO 150 grade is recommended for lubrication of rotary can seaming machines equipped with a total loss system, such as those made by Angelus Sanitary Can Seaming Company. ISO 220 grade is certified under NSF/ANSI/CAN Standards 60 and 61 and is recommended for water well pumps and water system machinery where an NSF/ANSI/CAN Standard 60 and/or Standard 61 certified lubricant is required or desired.
CITGO Petroleum Corporation Houston, Texas	Customer Service Line 1-800-331-4068Product Answer Line 1-800-248-4684 lubeshelp@CITG0.comOnline at www.ClarionLubricants.comManufactured in USACL10172

clarion.

PROPERTIES



Typical Properties for CLARION Food Machinery Gear Oils

ISO Grade	150	220	320	460
Material Code	633547009	633546009	633563009	633548009
Gravity, °API ASTM D4052	30.3	29.3	30.3	28.9
Density, lb/gallon	7.28	7.33	7.28	7.35
Flash Point, COC, °C (°F) ASTM D92	238 (460)	240 (464)	246	242 (468)
Pour Point, °C (°F) ASTM D97	-7 (+19)	-7 (+19)	-7(+19)	-7 (+19)
Viscosity ASTM D445				
cSt at 40°C	148	220	320	460
cSt at 100°C	15.0	18.8	25.8	29.6
Viscosity Index ASTM D2270	105	105	105	105
Color ASTM D1500	L0.5	L0.5	L0.5	L0.5
Water Separation @ 180°F, mL-mL-mL (min) ASTM D1401	40-38-2 (10)	40-38-2 (10)	40-40-0 (15)	40-39-1 (15)
Rust Test ASTM D665A	Pass	Pass	Pass	Pass
Four-Ball Wear ASTM D4172				
Scar, mm @ 20 Kg	0.32	0.34	0.34	0.34
Scar, mm @ 40 Kg	0.40	0.44	0.44	0.44
FZG Scuffing Load Capacity ASTM D5182	>12	>12	>12	>12
ANSI/AGMA 9005-E02	4EP	5EP	6EP	7EP
Oxidation Stability, hrs., ASTM D943	6000+	6000+	6000+	6000+
Kosher	U	U	U	U
Halal	M.	(M)	(M)	(M)
NSF Registered (Registration Number)	H1 (139651)	H1 (124623)	Pending	H1 (124630)
NSF/ANSI/CAN Standard 60 Certified	—	~	—	—
NSF/ANSI/CAN Standard 61 Certified	_	v	—	—
FDA, 21CFR 178.3570	v	v	v	v

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