According to OSHA Hazard Communication Standard, 29 CFR 1910.1200 Shall Corona S4 D 69

Shell Corena S4 P 68

Version 2.2	Revision Date: 01/26/2021	SDS Number: 800001006426					
SECTION	SECTION 1. IDENTIFICATION						
Produ	uct name	: Shell Corena S	64 P 68				
Produ	uct code	: 001D7788					
Manu	Manufacturer or supplier's details						
Manu	ufacturer/Supplier	: Shell Oil Proc PO Box 4427 Houston TX 7 USA					
	Request omer Service	: (+1) 877-276-7 :	: (+1) 877-276-7285 :				
Eme	rgency telephone nun	nber					
Spill	Information	: 877-504-9351					
Healt	th Information	: 877-242-7400					
Reco	ommended use of the	chemical and restrie	ctions on use				
Reco	mmended use	: Compressor o	Ι.				

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Based on available data this substance / mixture does not meet the classification criteria.

GHS label elements Hazard pictograms	No Hazard Symbol required	
Signal word	: No signal word	
Hazard statements	 PHYSICAL HAZARDS: Not classified as a physical hazard under GHS criteria. HEALTH HAZARDS: Not classified as a health hazard under GHS criteria. ENVIRONMENTAL HAZARDS: Not classified as an environmental hazard under GHS criteria. 	
Precautionary statements	 Prevention: No precautionary phrases. Response: No precautionary phrases. 	
	Storage: No precautionary phrases.	

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Disposal:

No precautionary phrases.

Other hazards which do not result in classification

Prolonged or repeated skin contact without proper cleaning can clog the pores of the skin resulting in disorders such as oil acne/folliculitis.

Used oil may contain harmful impurities.

Not classified as flammable but will burn.

The classification of this material is based on OSHA HCS 2012 criteria.

Under normal conditions of use or in a foreseeable emergency, this product does not meet the definition of a hazardous chemical when evaluated according to the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Chemical nature

: Blend of synthetic esters and additives.

Hazardous components

Chemical name	Synonyms	CAS-No.	Concentration (% w/w)
Tris(t-butyl-hydroxy- methylphenyl)butane	4,4',4"-(1- methylpropa- nyl-3- ylidene)tris[6- tert-butyl-m- cresol]	1843-03-4	< 0.9

SECTION 4. FIRST-AID MEASURES

If inhaled	:	No treatment necessary under normal conditions of use. If symptoms persist, obtain medical advice.
In case of skin contact	:	Remove contaminated clothing. Flush exposed area with wa- ter and follow by washing with soap if available. If persistent irritation occurs, obtain medical attention.
In case of eye contact	:	Flush eye with copious quantities of water. Remove contact lenses, if present and easy to do. Continue rinsing. If persistent irritation occurs, obtain medical attention.
If swallowed	:	In general no treatment is necessary unless large quantities are swallowed, however, get medical advice.
Most important symptoms and effects, both acute and delayed	:	Oil acne/folliculitis signs and symptoms may include formation of black pustules and spots on the skin of exposed areas. Ingestion may result in nausea, vomiting and/or diarrhoea.
Protection of first-aiders	:	When administering first aid, ensure that you are wearing the appropriate personal protective equipment according to the

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medica	ion of any immediate Il attention and special ent needed	incident, injury an Treat symptomati	-

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media :	oam, water spray or fog. Dry chemical powder, car de, sand or earth may be used for small fires only.	bon diox-
Unsuitable extinguishing : media	o not use water in a jet.	
Specific hazards during fire- : fighting	lazardous combustion products may include: a complex mixture of airborne solid and liquid partic ases (smoke). Carbon monoxide may be evolved if incomplete con ccurs. Inidentified organic and inorganic compounds.	
Specific extinguishing meth- : ods	lse extinguishing measures that are appropriate to umstances and the surrounding environment.	local cir-
Special protective equipment : for firefighters	Proper protective equipment including chemical residences are to be worn; chemical resistant suit is indiarge contact with spilled product is expected. Self-Coreathing Apparatus must be worn when approachi confined space. Select fire fighter's clothing approaches elevant Standards (e.g. Europe: EN469).	cated if Contained ng a fire in

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protec- tive equipment and emer- gency procedures	:	Avoid contact with skin and eyes.
Environmental precautions	:	Use appropriate containment to avoid environmental contami- nation. Prevent from spreading or entering drains, ditches or rivers by using sand, earth, or other appropriate barriers. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	:	Slippery when spilt. Avoid accidents, clean up immediately. Prevent from spreading by making a barrier with sand, earth or other containment material. Reclaim liquid directly or in an absorbent. Soak up residue with an absorbent such as clay, sand or other suitable material and dispose of properly.

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Additional advice		see Section 8	on selection of personal protective equipment of this Safety Data Sheet. on disposal of spilled material see Section 13 of ta Sheet.
SECTIO	ON 7. HANDLING AND ST	ORAGE	
Te	chnical measures	vapours, mist Use the inforr sessment of le	aust ventilation if there is risk of inhalation of s or aerosols. nation in this data sheet as input to a risk as- ocal circumstances to help determine appropri- or safe handling, storage and disposal of this
Advice on safe handling		Avoid inhaling When handlin worn and prop Properly dispo	ed or repeated contact with skin. y vapour and/or mists. g product in drums, safety footwear should be per handling equipment should be used. ose of any contaminated rags or cleaning mate- o prevent fires.
Av	oidance of contact	: Strong oxidisi	ng agents.
Pro	oduct Transfer		ling and bonding procedures should be used transfer operations to avoid static accumulation.
Further information on stor- age stability		place.	er tightly closed and in a cool, well-ventilated abeled and closable containers.
		Store at ambi	ent temperature.
Pa	ckaging material		rial: For containers or container linings, use mild lensity polyethylene. aterial: PVC.
Cc	ontainer Advice		containers should not be exposed to high tem- ause of possible risk of distortion.

SECTION 8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

Biological occupational exposure limits

No biological limit allocated.

Monitoring Methods

Monitoring of the concentration of substances in the breathing zone of workers or in the general workplace may be required to confirm compliance with an OEL and adequacy of exposure controls. For some substances biological monitoring may also be appropriate.

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Validated exposure measurement methods should be applied by a competent person and samples analysed by an accredited laboratory.

Examples of sources of recommended exposure measurement methods are given below or contact the supplier. Further national methods may be available.

National Institute of Occupational Safety and Health (NIOSH), USA: Manual of Analytical Methods http://www.cdc.gov/niosh/

Occupational Safety and Health Administration (OSHA), USA: Sampling and Analytical Methods http://www.osha.gov/

Health and Safety Executive (HSE), UK: Methods for the Determination of Hazardous Substances http://www.hse.gov.uk/

Institut für Arbeitsschutz Deutschen Gesetzlichen Unfallversicherung (IFA), Germany http://www.dguv.de/inhalt/index.jsp

L'Institut National de Recherche et de Securité, (INRS), France http://www.inrs.fr/accueil

Engineering measures

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Select controls based on a risk assessment of local circumstances. Appropriate measures include: Adequate ventilation to control airborne concentrations.

Where material is heated, sprayed or mist formed, there is greater potential for airborne concentrations to be generated.

General Information:

Define procedures for safe handling and maintenance of controls.

Educate and train workers in the hazards and control measures relevant to normal activities associated with this product.

Ensure appropriate selection, testing and maintenance of equipment used to control exposure, e.g. personal protective equipment, local exhaust ventilation.

Drain down system prior to equipment break-in or maintenance.

Retain drain downs in sealed storage pending disposal or subsequent recycle.

Always observe good personal hygiene measures, such as washing hands after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

Personal protective equipment

•	
	No respiratory protection is ordinarily required under normal conditions of use. In accordance with good industrial hygiene practices, precautions should be taken to avoid breathing of material. If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, select respiratory protection equipment suitable for the spe-
	cific conditions of use and meeting relevant legislation.

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		Check with respiratory protective equipment suppliers. Where air-filtering respirators are suitable, select an appro- priate combination of mask and filter. Select a filter suitable for the combination of organic gases and vapours and particles [Type A/Type P boiling point >65°C (149°F)].	
•	rotection harks	Where hand contact with the product may occur the use of gloves approved to relevant standards (e.g. Europe: EN374 US: F739) made from the following materials may provide suitable chemical protection. PVC, neoprene or nitrile rubbe gloves Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, dexterity. Always seek advice fro glove suppliers. Contaminated gloves should be replaced. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Appl cation of a non-perfumed moisturizer is recommended. For continuous contact we recommend gloves with break-through time of more than 240 minutes with preference for short-term/splash protection we recommend the same but recognize that suitable gloves offering this level of protection may not be available and in this case a lower breakthrough time maybe acceptable so long as appropriate maintenance and replacement regimes are followed. Glove thickness is n a good predictor of glove resistance to a chemical as it is dependent on the exact composition of the glove material. Glove thickness should be typically greater than 0.35 mm depending on the glove make and model.	er om li- n
Eye pro	tection	: If material is handled such that it could be splashed into eye protective eyewear is recommended.	s,
Skin an	d body protection	 Skin protection is not ordinarily required beyond standard work clothes. It is good practice to wear chemical resistant gloves. 	
Protecti	ve measures	: Personal protective equipment (PPE) should meet recommended national standards. Check with PPE suppliers.	
	l hazards	: Not applicable	

General advice : Take appropriate measures to fulfill the requirements of relevant environmental protection legislation. Avoid contamination of the environment by following advice given in Section 6. If necessary, prevent undissolved material from being discharged to waste water. Waste water should be treated in a municipal or industrial waste water treatment plant before discharge to surface water.

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Local guidelines on emission limits for volatile substances must be observed for the discharge of exhaust air containing vapour.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance		Liquid at room temperature.
Colour		
	:	light brown
Odour Threshold	:	Data not available
рН	:	Not applicable
pour point	:	-51 °C / -60 °F Method: ASTM D97
Melting / freezing point		Data not available
Initial boiling point and boiling range	:	> 280 °C / 536 °F estimated value(s)
Flash point	:	250 °C / 482 °F
		Method: ASTM D92 (COC)
Evaporation rate	:	Data not available
Flammability (solid, gas)	:	Data not available
Upper explosion limit / upper flammability limit	:	Typical 10 %(V)
Lower explosion limit / Lower flammability limit	:	Typical 1 %(V)
Vapour pressure	:	< 0.5 Pa (20 °C / 68 °F)
		estimated value(s)
Relative vapour density	:	> 1 estimated value(s)
Relative density	:	0.990 (15 °C / 59 °F)
Density	:	990 kg/m3 (15.0 °C / 59.0 °F) Method: ASTM D1298
Solubility(ies) Water solubility	:	negligible
Solubility in other solvents	:	Data not available
Partition coefficient: n- octanol/water	:	log Pow: > 6 (based on information on similar products)

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Auto-ignition tempera	ature : > 320 °C / 608	3°F	
Decomposition tempe	erature : Data not availa	able	
Viscosity Viscosity, dynamic	c : Data not availa	able	
Viscosity, kinemat	tic : 68 mm2/s (40.	0 °C / 104.0 °F)	
	Method: ASTN	1 D445	
	8.5 mm2/s (10	0 °C / 212 °F)	
	Method: ASTN	1 D445	
Explosive properties	: Not classified		
Oxidizing properties	: Data not availa	able	
Conductivity	: This material i	s not expected to be a static accumulat	tor.

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	The product does not pose any further reactivity hazards in addition to those listed in the following sub-paragraph.
Chemical stability	:	Stable.
Possibility of hazardous reac- tions	:	Reacts with strong oxidising agents.
Conditions to avoid	:	Extremes of temperature and direct sunlight.
Incompatible materials	:	Strong oxidising agents.
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

the the	ormation given is based on data on the components and toxicology of similar products.Unless indicated otherwise, data presented is representative of the product as a ole, rather than for individual component(s).
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Information on likely routes of exposure

Skin and eye contact are the primary routes of exposure although exposure may occur following accidental ingestion.

Acute toxicity

Product:

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Acute	e oral toxicity	: LD50 (rat): > 5, Remarks: Low Based on availa	
Acute	e inhalation toxicity	: Remarks: Base are not met.	d on available data, the classification criteria
Acute	e dermal toxicity	: LD50 (Rabbit): Remarks: Low Based on availa	

Skin corrosion/irritation

Product:

Remarks: Slightly irritating to skin., Prolonged or repeated skin contact without proper cleaning can clog the pores of the skin resulting in disorders such as oil acne/folliculitis., Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation

Product:

Remarks: Slightly irritating to the eye., Based on available data, the classification criteria are not met.

Respiratory or skin sensitisation

Product:

Remarks: Not a skin sensitiser. Based on available data, the classification criteria are not met.

Germ cell mutagenicity

Product:

: Remarks: Non mutagenic, Based on available data, the classification criteria are not met.

Carcinogenicity

Product:

Remarks: Not a carcinogen., Based on available data, the classification criteria are not met.

IARC	No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
OSHA	No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.
ΝΤΡ	No component of this product present at levels greater than or

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equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Product:

Remarks: Not a developmental toxicant., Does not impair fertility., Based on available data, the classification criteria are not met.

STOT - single exposure

Product:

Remarks: Based on available data, the classification criteria are not met.

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STOT - repeated exposure

Product:

Remarks: Based on available data, the classification criteria are not met.

Aspiration toxicity

Product: Not an aspiration hazard.

Further information

Product:

Remarks: Used oils may contain harmful impurities that have accumulated during use. The concentration of such impurities will depend on use and they may present risks to health and the environment on disposal., ALL used oil should be handled with caution and skin contact avoided as far as possible.

Remarks: Slightly irritating to respiratory system.

SECTION 12. ECOLOGICAL INFORMATION

Basis for assessment :	Ecotoxicological data have not been determined specifically for this product. Information given is based on a knowledge of the components and the ecotoxicology of similar products. Unless indicated otherwise, the data presented is representa- tive of the product as a whole, rather than for individual com- ponent(s).(LL/EL/IL50 expressed as the nominal amount of product required to prepare aqueous test extract).
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Ecoto	xicity			
Produ	ict:			
	ty to fish (Acute toxici-	:	Practically non	./IL50 > 100 mg/l coxic: able data, the classification criteria are not n
	ty to daphnia and other c invertebrates (Acute /)	:	Practically non	./IL50 > 100 mg/l coxic: able data, the classification criteria are not n
Toxicit icity)	ty to algae (Acute tox-	:	Practically non	./IL50 > 100 mg/l toxic: able data, the classification criteria are not n
Toxicit icity)	ty to fish (Chronic tox-	:	Remarks: Data	not available
	ty to daphnia and other c invertebrates (Chron- city)	:	Remarks: Data	not available
	ty to microorganisms toxicity)	:	Remarks: Data	not available
Persis	stence and degradabili	ty		
Produ	ict:			
	gradability	:	Major constitue components tha Persistent per li International Oi tion: "A non-per consists of hydr by volume, disti at least 95% of 370°C (700°F)	eadily biodegradable. Ints are inherently biodegradable, but contain at may persist in the environment. MO criteria. Pollution Compensation (IOPC) Fund defin sistent oil is oil, which, at the time of shipme ocarbon fractions, (a) at least 50% of which lls at a temperature of 340°C (645°F) and (I which, by volume, distils at a temperature of when tested by the ASTM Method D-86/78 trevision thereof."
Bioac	cumulative potential			
<u>Produ</u> Bioacc	i <u>ct:</u> cumulation	:	Remarks: Conta cumulate.	ains components with the potential to bioac
Mobili	ity in soil			
<u>Produ</u> Mobilit		:	Remarks: Liquid	d under most environmental conditions.

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		mobile.	, it will adsorb to soil particles and will not be
		Remarks: Flo	ats on water.
Other	adverse effects		
Produ			
Additi matio	onal ecological infor- n	ozone creatio Product is a n	e ozone depletion potential, photochemical n potential or global warming potential. nixture of non-volatile components, which will not o air in any significant quantities under normal use.
		Poorly soluble Causes physi	e mixture. cal fouling of aquatic organisms.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

 Waste product should not be allowed to contaminate soil or ground water, or be disposed of into the environment. Do not dispose into the environment, in drains or in water courses Do not dispose of tank water bottoms by allowing them to drain into the ground. This will result in soil and groundwater contamination. Waste arising from a spillage or tank cleaning should be disposed of in accordance with prevailing regulations, preferabl to a recognised collector or contractor. The competence of the collector or contractor should be disposed beforehand. 	у
MARPOL - see International Convention for the Prevention of Pollution from Ships (MARPOL 73/78) which provides technical aspects at controlling pollutions from ships.	of
Contaminated packaging : Dispose in accordance with prevailing regulations, preferably to a recognized collector or contractor. The competence of the collector or contractor should be established beforehand Disposal should be in accordance with applicable regional, national, and local laws and regulations.	
Local legislationRemarks: Disposal should be in accordance with applicable regional, national, and local laws and regulations.	

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SECTION 14. TRANSPORT INFORMATION

National Regulations

US Department of Transportation Classification (49 CFR Parts 171-180)

Not regulated as a dangerous good

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied. MARPOL Annex 1 rules apply for bulk shipments by sea.

Special precautions for user

Remarks

: Special Precautions: Refer to Section 7, Handling & Storage, for special precautions which a user needs to be aware of or needs to comply with in connection with transport.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
Naphthalene	91-20-3	100	*

*: Calculated RQ exceeds reasonably attainable upper limit., The components with RQs are given for information., Shell classifies this material as an "oil" under the CERCLA Petroleum Exclusion, therefore releases to the environment are not reportable under CERCLA.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards	:	No SARA Hazards
SARA 313	:	This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Water Act

The following Hazardous Chemicals are listed under the U.S. CleanWater Act, Section 311, Table 117.3:

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US S	Naphthalene tate Regulations	91-20-3	0.0001 %		
Pennsylvania Right To Know diphenylamine 122-39-4					
California Prop. 65 WARNING: This product can expose you to chemicals including Naphthalene, which is/are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.					
Other regulations: The regulatory information is not intended to be comprehensive. Other regulations may apply to this material.					

The components of this product are reported in the following inventories:			
EINECS	: All components listed or polymer exempt.		
TSCA	: All components listed.		
DSL	: All components listed.		

SECTION 16. OTHER INFORMATION

Further information

NFPA Rating (Health, Fire, Reac- 0, 1, 0 tivity)

Full text of other abbreviations

Abbreviations and Acronyms	:	The standard abbreviations and acronyms used in this docu- ment can be looked up in reference literature (e.g. scientific dictionaries) and/or websites.
		ACGIH = American Conference of Governmental Industrial Hygienists ADR = European Agreement concerning the International Carriage of Dangerous Goods by Road AICS = Australian Inventory of Chemical Substances ASTM = American Society for Testing and Materials BEL = Biological exposure limits BTEX = Benzene, Toluene, Ethylbenzene, Xylenes CAS = Chemical Abstracts Service CEFIC = European Chemical Industry Council CLP = Classification Packaging and Labelling COC = Cleveland Open-Cup DIN = Deutsches Institut fur Normung DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level DSL = Canada Domestic Substance List EC = European Commission EC50 = Effective Concentration fifty

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		gy Of Chemical ECHA = Europ EINECS = The Chemical Subs EL50 = Effectiv ENCS = Japar Inventory EWC = Europe GHS = Globall Labelling of CH IARC = Interna IC50 = Inhibito IL50 = Inhibito IMDG = Interna INV = Chinese IP346 = Institu determination KECI = Korea LC50 = Lethal LD50 = Lethal LD50 = Lethal LL/EL/IL = Lett LL50 = Lethal MARPOL = Int Pollution From NOEC/NOEL = served Effect I OE_HPV = Oc PBT = Persiste PICCS = Philip Substances PNEC = Predia REACH = Reg Chemicals RID = Regulat gerous Goods SKIN_DES = S STEL = Short TRA = Targete TSCA = US To TWA = Time-V	bean Chemicals Agency a European Inventory of Existing Commercial stances ve Loading fifty hese Existing and New Chemical Substances ean Waste Code y Harmonised System of Classification and hemicals ational Agency for Research on Cancer tional Air Transport Association ry Concentration fifty ry Level fifty ational Maritime Dangerous Goods • Chemicals Inventory ute of Petroleum test method N° 346 for the of polycyclic aromatics DMSO-extractables Existing Chemicals Inventory Concentration fifty Dose fifty per cent. hal Loading/Effective Loading/Inhibitory loading Loading fifty ternational Convention for the Prevention of Ships = No Observed Effect Concentration / No Ob- level cupational Exposure - High Production Volume ent, Bioaccumulative and Toxic opine Inventory of Chemicals and Chemical cted No Effect Concentration istration Evaluation And Authorisation Of tions Relating to International Carriage of Dan-

A vertical bar (|) in the left margin indicates an amendment from the previous version.

Sources of key data used to compile the Safety Data Sheet	:	The quoted data are from, but not limited to, one or more sources of information (e.g. toxicological data from Shell Health Services, material suppliers' data, CONCAWE, EU IUCLID date base, EC 1272 regulation, etc).

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

US / EN