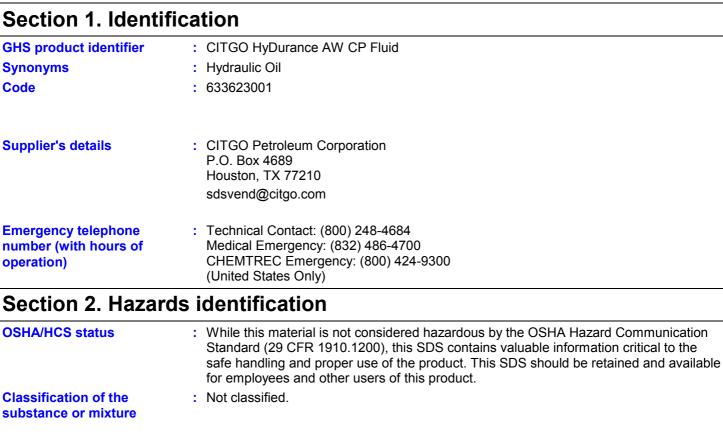
SAFETY DATA SHEET

CITGO HyDurance AW CP Fluid





GHS label elements		
Signal word	:	Warning
Hazard statements	1	Injection of pressurized hydrocarbons can cause severe permanent tissue damage. Initial symptoms may be minor.
Precautionary statements		
General	:	Avoid contact with eyes, skin and clothing. Thoroughly wash exposed areas and clothing with soap and water. IF IN EYES: Rinse cautiously with water for several minutes. IF SWALLOWED: Do not induce vomiting. If you feel unwell, seek medical attention and show the label when possible. Keep out of reach of children.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	1	Store in a dry place and/or in closed container. Store in accordance with all local, regional, national and international regulations.
Disposal	1	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazards not otherwise classified	1	Injection of petroleum hydrocarbons requires immediate medical attention.

Section 3. Composition/information on ingredients

Substance/mixture	: Mixture
Other means of identification	: Hydraulic Oil

CAS number/other identifiers

CAS number	: Not applicable.
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Section 3. Composition/information on ingredients

≥25 - ≤50 ≥25 - ≤50 ≥10 - ≤25 ≤3	64742-54-7 64742-52-5 64742-56-9 64741-88-4
_	≥25 - ≤50 ≥10 - ≤25

Any concentration shown as a range is to protect confidentiality or is due to process variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	 Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	 Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.
Skin contact	 Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effe	ects
Eye contact	: No known significant effects or critical hazards.
Inhalation	: No known significant effects or critical hazards.
Skin contact	 Injection of pressurized hydrocarbons can cause severe permanent tissue damage. Initial symptoms may be minor.
Ingestion	: No known significant effects or critical hazards.
Over-exposure signs/sym	<u>ptoms</u>
Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: No specific data.
Ingestion	: No specific data.
Indication of immediate me	dical attention and special treatment needed, if necessary
Notes to physician	: In the event of injection in underlying tissue, immediate treatment should include extensive incision, debridement and saline irrigation. Inadequate treatment can result in ischemia and gangrene. Early symptoms may be minimal.
Specific treatments	: Treat symptomatically and supportively.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	: In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide
Special protective actions for fire-fighters	 Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protect	tive equipment and emergency procedures
For non-emergency personnel	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.
For emergency responders	: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	ontainment and cleaning up
Small spill	: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8).
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities	: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.
	Bulk Storage Conditions: Maintain all storage tanks in accordance with applicable regulations. Use necessary controls to monitor tank inventories. Inspect all storage tanks on a periodic basis. Test tanks and associated piping for tightness. Maintain the automatic leak detection devices to assure proper working condition.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Distillates (petroleum), hydrotreated heavy paraffinic	ACGIH TLV (United States, 3/2019). TWA: 5 mg/m ³ 8 hours. Form: Inhalable fraction OSHA PEL (United States, 5/2018). TWA: 5 mg/m ³ 8 hours. NIOSH REL (United States, 10/2016). TWA: 5 mg/m ³ 10 hours. Form: Mist STEL: 10 mg/m ³ 15 minutes. Form: Mist
Distillates (petroleum), hydrotreated heavy naphthenic	ACGIH TLV (United States, 3/2019). TWA: 5 mg/m ³ 8 hours. Form: Inhalable fraction OSHA PEL (United States, 5/2018). TWA: 5 mg/m ³ 8 hours. NIOSH REL (United States, 10/2016). TWA: 5 mg/m ³ 10 hours. Form: Mist STEL: 10 mg/m ³ 15 minutes. Form: Mist
Distillates (petroleum), solvent-dewaxed light paraffinic	ACGIH TLV (United States, 3/2019). TWA: 5 mg/m ³ 8 hours. Form: Inhalable fraction OSHA PEL (United States, 5/2018). TWA: 5 mg/m ³ 8 hours. NIOSH REL (United States, 10/2016). TWA: 5 mg/m ³ 10 hours. Form: Mist STEL: 10 mg/m ³ 15 minutes. Form: Mist
Distillates (petroleum), solvent-refined heavy paraffinic	ACGIH TLV (United States, 3/2019). TWA: 5 mg/m ³ 8 hours. Form: Inhalable fraction OSHA PEL (United States, 5/2018). TWA: 5 mg/m ³ 8 hours. NIOSH REL (United States, 10/2016). TWA: 5 mg/m ³ 10 hours. Form: Mist STEL: 10 mg/m ³ 15 minutes. Form: Mist

Appropriate engineering controls	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.	!
Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, vapor controls, filters or engineering modifications to the process equipment be necessary to reduce emissions to acceptable levels.	

Individual protection measures

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Section 8. Exposure controls/personal protection

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Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety glasses equipped with side shields are recommended as minimum protection in industrial settings. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If inhalation hazards exist, a full-face respirator may be required instead.
Skin protection	
Hand protection	: Chemical-resistant gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	: Avoid skin contact with liquid. Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Leather boots are not protective for liquid contact.
Respiratory protection	: Avoid inhalation of gases, vapors, mists or dusts. Use a properly fitted, air-purifying or supplied-air respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

<u>Appearance</u>		
Physical state	:	Liquid.
Color	1	Blue-Green
Odor	1	Mild petroleum odor
рН	4	Not available.
Boiling point	1	Not available.
Flash point	1	Open cup: 180°C (356°F) [Cleveland.]
Lower and upper explosive (flammable) limits	1	Not available.
Vapor pressure	1	Not available.
Vapor density	:	Not available.
Relative density	1	0.87
Density lbs/gal	1	7.25 lbs/gal
Density gm/cm ³	1	Not available.
Gravity, °API	1	31
Flow time (ISO 2431)	1	Not available.
Viscosity	1	Kinematic (40°C (104°F)): 0.25 cm ² /s (25 cSt)
Viscosity SUS	:	125 SUS @100 F

Section 10. Stability and reactivity

Reactivity	: Not expected to be Explosive, Self-Reactive, Self-Heating, or an Organic Peroxide under US GHS Definition(s).
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Distillates (petroleum), hydrotreated heavy paraffinic	LD50 Dermal	Rat	>5000 mg/kg	-
5	LD50 Oral	Rat	>5000 mg/kg	-
Distillates (petroleum), hydrotreated heavy naphthenic	LD50 Oral	Rat	>5000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
Distillates (petroleum), solvent-dewaxed light paraffinic	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
Distillates (petroleum), solvent-refined heavy paraffinic	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	5000 mg/kg	-

Conclusion/Summary

: Distillates (petroleum), hydrotreated heavy paraffinic: Mineral oil mists derived from highly refined oils are reported to have low acute and sub-acute toxicities in animals. Effects from single and short-term repeated exposures to high concentrations of mineral oil mists well above applicable workplace exposure levels include lung inflammatory reaction, lipoid granuloma formation and lipoid pneumonia. In acute and sub-acute studies involving exposures to lower concentrations of mineral oil mists at or near current work place exposure levels produced no significant toxicological effects. Distillates (petroleum), hydrotreated heavy naphthenic: Mineral oil mists derived from highly refined oils are reported to have low acute and sub-acute toxicities in animals. Effects from single and short-term repeated exposures to high concentrations of mineral oil mists well above applicable workplace exposure levels include lung inflammatory reaction, lipoid granuloma formation and lipoid pneumonia. In acute and sub-acute studies involving exposures to lower concentrations of mineral oil mists at or near current work place exposure levels produced no significant toxicological effects. Distillates (petroleum), solvent-dewaxed light paraffinic: Mineral oil mists derived from highly refined oils are reported to have low acute and sub-acute toxicities in animals. Effects from single and short-term repeated exposures to high concentrations of mineral oil mists well above applicable workplace exposure levels include lung inflammatory reaction, lipoid granuloma formation and lipoid pneumonia. In acute and sub-acute studies involving exposures to lower concentrations of mineral oil mists at or near current work place exposure levels produced no significant toxicological effects. In long term studies (up to two years) no carcinogenic effects have been reported in any animal species tested.

Section 11. Toxicological information

	from hig animals of miner inflamm sub-acu	hly refined Effects firal oil mists atory react te studies	eum), solvent-refined heavy paraffinic : Mineral oil mists derived d oils are reported to have low acute and sub-acute toxicities in rom single and short-term repeated exposures to high concentrations s well above applicable workplace exposure levels include lung tion, lipoid granuloma formation and lipoid pneumonia. In acute and involving exposures to lower concentrations of mineral oil mists at or place exposure levels produced no significant toxicological effects.
Irritation/Corrosion Not available.			
Skin	: No addi	tional infor	mation.
Eyes	: No addi	tional infor	mation.
Respiratory	: No addi	tional infor	mation.
<u>Sensitization</u>			
Not available.			
Skin	: No addi	tional infor	mation.
Respiratory	: No addi	tional infor	mation.
<u>Mutagenicity</u>			
Not available.			
Conclusion/Summary	: No addi	tional infor	mation.
Carcinogenicity			
Not available.			
Conclusion/Summary			eum), solvent-refined heavy paraffinic : In long term studies (up to inogenic effects have been reported in any animal species tested.
Classification			
Product/ingredient name	OSHA	IARC	NTP
Distillates (petroleum), solvent-refined heavy paraffinic	-	4	-
Reproductive toxicity Not available.	·	·	
Conclusion/Summary <u>Teratogenicity</u> Not available.	: No addi	tional infor	mation.
Conclusion/Summary	: No addi	tional infor	mation.
Specific target organ toxicit Not available.	t <mark>y (single e</mark>)	<u>(posure)</u>	
Specific target organ toxicit Not available.	t <u>y (repeatec</u>	<u>l exposure</u>	<u>e)</u>
Aspiration hazard			
Aspiration nazaru			

Name		Result
Distillates (p	petroleum), solvent-dewaxed light paraffinic	ASPIRATION HAZARD - Category 1

Information on the likely : Not available. routes of exposure

Potential acute health effects		
Eye contact	1	No known significant effects or critical hazards.

Date of issue/Date of revision	: 10/8/2020	Date of previous issue	:12/12/2018	Version : 5	7/12

Section 11. Toxicological information

Inhalation	: No known significant effects or critical hazards.
Skin contact	 Injection of pressurized hydrocarbons can cause severe permanent tissue damage. Initial symptoms may be minor.
Ingestion	: No known significant effects or critical hazards.
Symptoms related to the phy	ysical, chemical and toxicological characteristics
Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: No specific data.
Ingestion	: No specific data.
Delayed and immediate effe	cts and also chronic effects from short and long term exposure
Short term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health eff	fects
Not available.	
General	: No known significant effects or critical hazards.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Teratogenicity	: No known significant effects or critical hazards.
Developmental effects	: No known significant effects or critical hazards.
Fertility effects	: No known significant effects or critical hazards.

Section 12. Ecological information

Product/ingredient name	Result	Species	Exposure
Distillates (petroleum), hydrotreated heavy naphthenic	Acute EC50 >10000 mg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 >100 mg/l Fresh water Acute NOEL >100 mg/l Fresh water	Fish - Pimephales promelas Algae - Pseudokirchneriella subcapitata	96 hours 72 hours

Persistence and degradability

Conclusion/Summary	: Not available.		
Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Distillates (petroleum), hydrotreated heavy naphthenic	-	-	Inherent

Section 12. Ecological information

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Distillates (petroleum), hydrotreated heavy naphthenic Distillates (petroleum), solvent-refined heavy paraffinic	>6 3.9 to 6	-	high high

Mobility in soil

Soil/water partition coefficient (Koc)	: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods	: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
RCRA classification	· D018

RCRA classification

: D018

Section 14. Transport information

	DOT Classification	IMDG	ΙΑΤΑ
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not available. to Annex II of MARPOL and the IBC Code

Section 15. Regulatory information

		-
U.S. Federal regulations		United States inventory (TSCA 8b): Not determined.
		Clean Water Act (CWA) 307 : toluene; benzene; Phosphorodithioic acid, O,O-di- C1-14-alkyl esters, zinc salts; phenol; naphthalene
		Clean Water Act (CWA) 311: toluene; benzene; phenol; naphthalene
		This material is classified as an oil under Section 311 of the Clean Water Act (CWA) and the Oil Pollution Act of 1990 (OPA). Discharges or spills which produce a visible sheen on waters of the United States, their adjoining shorelines, or into conduits leading to surface waters must be reported to the EPA's National Response Center at (800) 424-8802.

SARA 302/304

Composition/information on ingredients

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Not applicable.

Composition/information on ingredients

Name	%	Classification
Distillates (petroleum), solvent- dewaxed light paraffinic	≥10 - ≤25	ASPIRATION HAZARD - Category 1

State regulations

Massachusetts	1	None of the components are listed.
New York	:	None of the components are listed.
New Jersey	:	None of the components are listed.
Pennsylvania	:	None of the components are listed.

California Prop. 65 Clear and Reasonable Warnings (2018)

▲ WARNING: This product can expose you to Benzene, which is known to the State of California to cause cancer and birth defects or other reproductive harm. This product can expose you to chemicals including Ethyl acrylate, Naphthalene, which are known to the State of California to cause cancer, and Toluene, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca. gov.

Ingredient name	%	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
toluene	<0.1	No.	Yes.	-	Yes.
ethyl acrylate	< 0.001	Yes.	No.	-	-
benzene	< 0.0001	Yes.	Yes.	Yes.	Yes.
naphthalene	<0.0001	Yes.	No.	Yes.	-

International regulations

Inventory list

United States Australia	Not determined.
Canada	: Not determined.
China	: Not determined.
Europe	: Not determined.
Japan	: Japan inventory (ENCS): Not determined. Japan inventory (ISHL): Not determined.
Japan Malaysia	
	Japan inventory (ISHL): Not determined.

Section 15. Regulatory information

Republic of Korea	: Not determined.
Taiwan	: Not determined.
Thailand	: Not determined.
Turkey	: Not determined.
Viet Nam	: Not determined.

Section 16. Other information

National Fire Protection Association (U.S.A.)



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

Procedure used to derive the classification

	Classification	Justification
Not classified.		
<u>History</u>		
Date of printing	: 10/8/2020	
Date of issue/Date of revision	: 10/8/2020	
Date of previous issue	: 12/12/2018	
Version	: 5	
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition co MARPOL = International Convention for the Prevent as modified by the Protocol of 1978. ("Marpol" = ma UN = United Nations	befficient tion of Pollution From Ships, 1973
References	: Not available.	

Indicates information that has changed from previously issued version.

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THE CONDITIONS OR METHODS OF HANDLING, STORAGE, USE, AND/OR DISPOSAL OF THE PRODUCT ARE

Section 16. Other information

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