## CLARION<sup>®</sup> Food Machinery Gear Oils

	<ul> <li>Designed for use in food machinery worm gears, spur gears, and valves.</li> <li>Formulated with a high-purity white mineral oil and additive system for food processing applications.</li> <li>Available in ISO viscosity grades 150, 220, and 460.</li> <li>Do not contain any natural products derived from animals, nuts, or genetically modified organisms (GMOs).</li> <li>Suitable for use where vegetarian and nut-free foods are prepared.</li> </ul>
FEATURES & BENEFITS	<ul> <li>Colorless, odorless, tasteless, non-staining lubricants that provide excellent wear, rust, and oxidation protection.</li> <li>Meet the requirements of U.S. FDA regulation 21 CFR 178.3570 for incidental food contact.</li> <li>NSH H1 registered for use in food processing plants under the jurisdiction of the USDA.</li> <li>Certified under NFS/ANSI Standards 60 and 61 (ISO 220 only). Certified as Kosher (Passover) with the Union of Orthodox Jewish Congregations of America ①.</li> <li>Certified as Halal with the Islamic Food and Nutrition Council of America ①.</li> <li>Certified to Islamic Food and Nutrition Council of America ①.</li> <li>Certified to Islamic Food and Nutrition Council of America ①.</li> <li>Certified to Islamic Food and Standards 1</li> </ul>
<b>APPLICATIONS</b>	<ul> <li>General purpose lubricants for machinery that processes, packages, or transports food for human consumption.</li> <li>Recommended for use in food machinery worm gears, spur gears, and valves.</li> <li>ISO 150 grade is recommended for lubrication of rotary can seaming machines equipped with a total loss system, such as those made by Angelus Sanitary Can Seaming Company.</li> <li>ISO 220 grade is certified under NSF/ANSI Standards 60 and 61 and is recommended for water well pumps and water system machinery where an NSF/ANSI Standard 60 and/or Standard 61 certified lubricant is required or desired.</li> </ul>

CITGO Petroleum Corporation Houston, Texas Customer Service Line 1-800-331-4068 LubesCS@CITGO.com Product Answer Line 1-800-248-4684 lubeshelp@CITGO.com

Online at www.ClarionLubricants.com

Manufactured in USA

CL10172

clarion.

## PROPERTIES



## Typical Properties for CLARION® Food Machinery Gear Oils:

ISO Grade	150	220	460
Material Code	633547009	633546009	633548009
Gravity, °API ASTM D4052	30.3	29.3	28.9
Density, lb/gallon	7.28	7.33	7.35
Flash Point, COC, °C (°F) ASTM D92	238 (460)	240 (464)	242 (468)
Pour Point, °C (°F) ASTM D97	-7 (+19)	-7 (+19)	-7 (+19)
Viscosity ASTM D445			
cSt at 140°C	148	220	460
cSt at 100°C	15.0	18.8	29.6
Viscosity Index ASTM D2270	105	105	105
Color ASTM D1500	L0.5	L1.0	L1.0
Water Separation @ 180°F, mL-mL-mL (min) ASTM D1401	40-38-2 (10)	40-38-2 (10)	40-39-1 (15)
Rust Test ASTM D665A	Pass	Pass	Pass
Four-Ball Wear ASTM D4172			
Scar, mm @ 20 Kg	0.32	0.34	0.34
Scar, mm @ 40 Kg	0.40	0.44	0.44
FZG Scuffing Load Capacity ASTM D5182	>12	>12	>12
ANSI/AGMA 9005-E02	4EP	5EP	7EP
Oxidation Stability, hrs., ASTM D943	6000+	6000+	6000+
Kosher	U	U	U
Halal	(M)	M.	M.
NSF Registered (Registration Number)	H1 (139651)	H1 (124623)	H1 (124630)
NSF/ANSI Standard 60 Certified	_	V	—
NSF/ANSI Standard 61 Certified	_	~	—
FDA, 21CFR 178.3570	V	V	~

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