SAFETY DATA SHEET

CITGO CompressorGard® SS 150



Section 1. Identification

GHS product identifier

: CITGO CompressorGard® SS 150

Synonyms

: Semi-Synthetic Lubricant

Material uses

: Semi-Synthetic Lubricant

Code

: 632555001

Supplier's details

: CITGO Petroleum Corporation

P.O. Box 4689 Houston, TX 77210 sdsvend@citgo.com

Emergency telephone number (with hours of

operation)

: Technical Contact: (800) 248-4684 Medical Emergency: (832) 486-4700 CHEMTREC Emergency: (800) 424-9300

(United States Only)

Section 2. Hazards identification

OSHA/HCS status

: While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.

Classification of the substance or mixture Not classified.

GHS label elements

Signal word : Warning

Hazard statements

: Injection of pressurized hydrocarbons can cause severe permanent tissue damage. Initial symptoms may be minor.

Precautionary statements

General

: Avoid contact with eyes, skin and clothing. Thoroughly wash exposed areas and clothing with soap and water. IF IN EYES: Rinse cautiously with water for several minutes. IF SWALLOWED: Do not induce vomiting. If you feel unwell, seek medical attention and show the label when possible. Keep out of reach of children.

Prevention Response **Storage**

: Not applicable.

: Not applicable.

: Store in a dry place and/or in closed container. Store in accordance with all local,

Disposal

regional, national and international regulations. : Dispose of contents and container in accordance with all local, regional, national and

international regulations.

Hazards not otherwise

: Injection of petroleum hydrocarbons requires immediate medical attention.

classified

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Other means of identification

: Semi-Synthetic Lubricant

CAS number/other identifiers

CAS number : Not applicable.

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Section 3. Composition/information on ingredients

Ingredient name	%	CAS number
Distillates (petroleum), hydrotreated heavy paraffinic	≥75 - ≤90	64742-54-7
Distillates (petroleum), hydrotreated light paraffinic	≤3	64742-55-8
2-Propenoic acid, 2-methyl-, eicosyl ester, polymer with hexadecyl 2-methyl-2-propenoate, isodecyl 2-methyl-2-propenoate and methyl 2-methyl-2-propenoate	≤3	63197-48-8
2-Propenoic acid, 2-methyl-, eicosyl ester, polymer with 1-ethenyl-2-pyrrolidinone, hexadecyl 2-methyl-2-propenoate, isodecyl 2-methyl-2-propenoate, methyl 2-methyl-2-propenoate and octadecyl 2-methyl-2-propenoate	≤3	68171-46-0
Distillates (petroleum), solvent-dewaxed heavy paraffinic	≤3	64742-65-0

Any concentration shown as a range is to protect confidentiality or is due to process variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower

eyelids. Check for and remove any contact lenses. Get medical attention if irritation

occurs.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get

medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under

medical surveillance for 48 hours.

Skin contact : Flush contaminated skin with plenty of water. Remove contaminated clothing and

shoes. Get medical attention if symptoms occur.

Ingestion : Wash out mouth with water. Remove victim to fresh air and keep at rest in a position

comfortable for breathing. Do not induce vomiting unless directed to do so by medical

personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : No known significant effects or critical hazards.

Inhalation : Exposure to decomposition products may cause a health hazard. Serious effects may

be delayed following exposure.

Skin contact: Injection of pressurized hydrocarbons can cause severe permanent tissue damage.

Initial symptoms may be minor.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact: No specific data.Inhalation: No specific data.Skin contact: No specific data.Ingestion: No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed.

The exposed person may need to be kept under medical surveillance for 48 hours. In the event of injection in underlying tissue, immediate treatment should include extensive incision, debridement and saline irrigation. Inadequate treatment can result in ischemia

and gangrene. Early symptoms may be minimal.

Specific treatments: Treat symptomatically and supportively.

Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training.

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Section 4. First aid measures

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media

: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media

: None known.

Specific hazards arising from the chemical

Hazardous thermal decomposition products

: In a fire or if heated, a pressure increase will occur and the container may burst.

 Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.

For emergency responders

: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

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Section 7. Handling and storage

Precautions for safe handling

Protective measures

Advice on general occupational hygiene

- Put on appropriate personal protective equipment (see Section 8).
- : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

including any incompatibilities

Conditions for safe storage, : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

> Bulk Storage Conditions: Maintain all storage tanks in accordance with applicable regulations. Use necessary controls to monitor tank inventories. Inspect all storage tanks on a periodic basis. Test tanks and associated piping for tightness. Maintain the automatic leak detection devices to assure proper working condition.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Distillates (petroleum), hydrotreated heavy paraffinic	ACGIH TLV (United States, 3/2019). TWA: 5 mg/m³ 8 hours. Form: Inhalable fraction OSHA PEL (United States, 5/2018). TWA: 5 mg/m³ 8 hours. NIOSH REL (United States, 10/2016). TWA: 5 mg/m³ 10 hours. Form: Mist STEL: 10 mg/m³ 15 minutes. Form: Mist
Distillates (petroleum), hydrotreated light paraffinic	ACGIH TLV (United States, 3/2019). TWA: 5 mg/m³ 8 hours. Form: Inhalable fraction OSHA PEL (United States, 5/2018). TWA: 5 mg/m³ 8 hours. NIOSH REL (United States, 10/2016). TWA: 5 mg/m³ 10 hours. Form: Mist STEL: 10 mg/m³ 15 minutes. Form: Mist
Distillates (petroleum), solvent-dewaxed heavy paraffinic	ACGIH TLV (United States, 3/2019). TWA: 5 mg/m³ 8 hours. Form: Inhalable fraction OSHA PEL (United States, 5/2018). TWA: 5 mg/m³ 8 hours. NIOSH REL (United States, 10/2016). TWA: 5 mg/m³ 10 hours. Form: Mist STEL: 10 mg/m³ 15 minutes. Form: Mist

Appropriate engineering controls

Environmental exposure controls

- : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, vapor controls, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

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Section 8. Exposure controls/personal protection

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety glasses equipped with side shields are recommended as minimum protection in industrial settings. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Hand protection

: Chemical-resistant gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

: Avoid skin contact with liquid. Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Leather boots are not protective for liquid contact.

Respiratory protection

: Avoid inhalation of gases, vapors, mists or dusts. Use a properly fitted, air-purifying or supplied-air respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

<u>Appearance</u>

Physical state : Liquid.

Color : Light amber

Odor : Mild.

pH : Not available.Boiling point : Not available.

Flash point : Open cup: 262°C (503.6°F) [Cleveland.]

Evaporation rate : <1 (butyl acetate = 1)

Lower and upper explosive

(flammable) limits

: Not available.

Vapor pressure : <0.013 kPa (<0.1 mm Hg) [room temperature]

Vapor density : >1 [Air = 1] Relative density : 0.88

Density Ibs/gal : Estimated 7.34 lbs/gal

Density gm/cm³ : Not available.

Gravity, °API : Estimated 29 @ 60 F

Flow time (ISO 2431) : Not available.

Viscosity : Kinematic (40°C (104°F)): 1.5 cm²/s (150 cSt)

Viscosity SUS : Estimated 695 SUS @104 F

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Section 10. Stability and reactivity

Reactivity

: Not expected to be Explosive, Self-Reactive, Self-Heating, or an Organic Peroxide under US GHS Definition(s).

Chemical stability

: The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid

: No specific data.

Incompatible materials

: No specific data.

Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Distillates (petroleum), hydrotreated heavy paraffinic	LD50 Dermal	Rat	>5000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
Distillates (petroleum), hydrotreated light paraffinic	LC50 Inhalation Dusts and mists	Rat	3900 mg/m³	4 hours
	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	5000 mg/kg	-
Distillates (petroleum), solvent-dewaxed heavy paraffinic	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-

Conclusion/Summary

: Distillates (petroleum), hydrotreated heavy paraffinic: Mineral oil mists derived from highly refined oils are reported to have low acute and sub-acute toxicities in animals. Effects from single and short-term repeated exposures to high concentrations of mineral oil mists well above applicable workplace exposure levels include lung inflammatory reaction, lipoid granuloma formation and lipoid pneumonia. In acute and sub-acute studies involving exposures to lower concentrations of mineral oil mists at or near current work place exposure levels produced no significant toxicological effects. 1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich: Practically non-toxic by inhalation (LC₅₀ >5mg/L) based on testing of similar products in rats. Distillates (petroleum), hydrotreated light paraffinic: Mineral oil mists derived from highly refined oils are reported to have low acute and sub-acute toxicities in animals. Effects from single and short-term repeated exposures to high concentrations of mineral oil mists well above applicable workplace exposure levels include lung inflammatory reaction, lipoid granuloma formation and lipoid pneumonia. In acute and sub-acute studies involving exposures to lower concentrations of mineral oil mists at or near current work place exposure levels produced no significant toxicological effects. Distillates (petroleum), solvent-dewaxed heavy paraffinic: Mineral oil mists derived from highly refined oils are reported to have low acute and sub-acute toxicities in animals. Effects from single and short-term repeated exposures to high concentrations of mineral oil mists well above applicable workplace exposure levels include lung inflammatory reaction, lipoid granuloma formation and lipoid pneumonia. In acute and sub-acute studies involving exposures to lower concentrations of mineral oil mists at or near current work place exposure levels produced no significant toxicological effects.

Irritation/Corrosion

Not available.

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Section 11. Toxicological information

Skin

: No additional information.

Eyes

: 1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich: Practically

non-irritating to eyes.

: No additional information.

Respiratory

Sensitization

Not available.

Skin Respiratory

: No additional information.: No additional information.

Mutagenicity
Not available.

Conclusion/Summary

: No additional information.

Carcinogenicity

Not available.

Conclusion/Summary

: **Distillates (petroleum), hydrotreated light paraffinic**: In long term studies (up to two years) no carcinogenic effects have been reported in any animal species tested.

Classification

Product/ingredient name	OSHA	IARC	NTP
Distillates (petroleum), hydrotreated light paraffinic	None.	-	-

Reproductive toxicity

Not available.

Conclusion/Summary

: 1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich: A
2-generation reproductive toxicity study conducted on this material did not identify any
effects on reproductive parameters. However, the study did identify a small increase in
early offspring mortality at the high oral dose level. Based on studies with laboratory
animals, oral maternal exposure to this component can result in developmental toxicity
to the conceptus. The NOAELs established from these studies were 38 to 44 mg/kg-bw/
day during pregnancy and 52 to 114 mg/kg-bw/day during lactation.

Teratogenicity

Not available.

Conclusion/Summary: No additional information.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Name	Result
Distillates (petroleum), hydrotreated light paraffinic	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

: Routes of entry anticipated: Dermal.

Potential acute health effects

Eye contact

: No known significant effects or critical hazards.

Inhalation

: Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.

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Section 11. Toxicological information

Skin contact: Injection of pressurized hydrocarbons can cause severe permanent tissue damage.

Initial symptoms may be minor.

Ingestion: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.
Inhalation : No specific data.
Skin contact : No specific data.
Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : No known significant effects or critical hazards.
 Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Teratogenicity : No known significant effects or critical hazards.
 Developmental effects : No known significant effects or critical hazards.
 Fertility effects : No known significant effects or critical hazards.

Section 12. Ecological information

Toxicity

Not available.

Conclusion/Summary: Not available.

Persistence and degradability

Conclusion/Summary: Not available.

Bioaccumulative potential

Not available.

Mobility in soil

Soil/water partition : Not available.

coefficient (Koc)

Other adverse effects : No known significant effects or critical hazards.

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Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.

Oil: The product(s) represented by this SDS is (are) regulated as "oil" under 49 CFR Part 130. Shipments by rail or highway in packaging having a capacity of 3500 gallons or more or in a quantity greater 42.000 gallons are subject to these requirements. In addition, mixtures containing 10% or more of this product may be subject to these requirements.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according: Not available. to Annex II of MARPOL and the IBC Code

Section 15. Regulatory information

U.S. Federal regulations

United States inventory (TSCA 8b): All components are listed or exempted. Clean Water Act (CWA) 307: ethylbenzene

Clean Water Act (CWA) 311: ethylbenzene; xylene

This material is classified as an oil under Section 311 of the Clean Water Act (CWA) and the Oil Pollution Act of 1990 (OPA). Discharges or spills which produce a visible sheen on waters of the United States, their adjoining shorelines, or into conduits leading to surface waters must be reported to the EPA's National Response Center at (800) 424-8802.

SARA 302/304

Composition/information on ingredients

SARA 304 RQ : Not applicable.

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Section 15. Regulatory information

SARA 311/312

Classification : Not applicable. **Composition/information on ingredients**

Name	%	Classification
Distillates (petroleum), hydrotreated light paraffinic		ACUTE TOXICITY (inhalation) - Category 4 ASPIRATION HAZARD - Category 1

State regulations

Massachusetts : None of the components are listed. **New York** : None of the components are listed. : None of the components are listed. **New Jersey**

Pennsylvania : The following components are listed: 1,2-Benzenedicarboxylic acid, di-C9-11-branched

alkyl esters, C10-rich

California Prop. 65 Clear and Reasonable Warnings (2018)

WARNING: This product can expose you to chemicals including Ethyl acrylate, Ethylbenzene, which are known to the State of California to cause cancer, and Di-isodecyl phthalate, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Ingredient name	%	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich	<10	No.	Yes.	-	Yes.
ethyl acrylate	<0.001	Yes.	No.	-	-
ethylbenzene	<0.001	Yes.	No.	Yes.	-

International regulations

Inventory list

United States : All components are listed or exempted.

Australia : Not determined.

Canada : At least one component is not listed in DSL but all such components are listed in NDSL.

China : Not determined.

Europe : At least one component is not listed in EINECS but all such components are listed in

ELINCS.

Please contact your supplier for information on the inventory status of this material.

: Japan inventory (ENCS): Not determined. **Japan**

Japan inventory (ISHL): Not determined.

Malaysia : Not determined. **New Zealand** : Not determined. : Not determined. **Philippines** Republic of Korea : Not determined. **Taiwan** : Not determined. **Thailand** : Not determined. **Turkey** : Not determined. **Viet Nam** : Not determined.

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Section 16. Other information

National Fire Protection Association (U.S.A.)



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Procedure used to derive the classification

Classification	Justification
Not classified.	

History

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Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

References : Not available.

▼ Indicates information that has changed from previously issued version.

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