

SCILIA EP 32 S



METALWORKING



TOTAL

Chlorine-free Cutting Oil for Severe Machining and Machine Tool Lubrication.

APPLICATIONS

- **SCILIA EP 32 S** is a low odor, non-staining, neat cutting oil dedicated to both ferrous and non-ferrous metals and to the lubrication of various machine parts: bearings, gears, and slideways.
- **SCILIA EP 32 S** is widely used on cutting operations such as screw cutting on copper alloys, aluminum, low carbon steels, medium, hard, and stainless steels, bronze, tin, nickel, high nickel steel, and heat resistant alloys. It is recommended for all general machining operations, heavy load and high speed operations, and on difficult to machine alloys.
- **SCILIA EP 32 S** can be utilized as a dual purpose oil in low pressure lube systems where cross contamination of cutting oil and lube oil is a problem.

ADVANTAGES

- Excellent anti-wear and extreme pressure performance.
- Promotes excellent surface finish.
- Excellent lubricity properties--Increases the tool life on a large scale of cutting parameters maintaining an additive layer on the chip / workpiece / tool surface.
- Excellent metal wetting ability.
- Non-staining.
- Very good oxidation resistance.
- Excellent compatibility with seals and paints.

TYPICAL CHARACTERISTICS	SCILIA EP 32 S
	Appearance
Color, ASTM D-1500	1.5
Viscosity at 40°C, cSt	28.8 - 35.2
Density @ 60 °F, lbs./gal.	7.31
Specific Gravity @ 60/60 °F	0.878
Flash Point, COC, °F	390
Copper Strip Corrosion	1A-1B
Lubricity Content, %wt.	5.0
Sulfur Content, %wt.	1.0
Chlorine Content, %wt.	Nil
Phosphorus, ppm	> 500

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This lubricant must be applied as recommended and used for the application for which it was designed. TOTAL Specialties USA, Inc. will have no responsibility for any injury to persons or property resulting from misuse or misapplication of the lubricant. A safety data sheet conforming to the OSHA Hazard Communication Standard 29 CFR Section 1910.1200 can be downloaded at www.totalspecialties.com. Copyright 2016 All rights reserved.