



CITGO® Concrete Form Oil

OVERVIEW



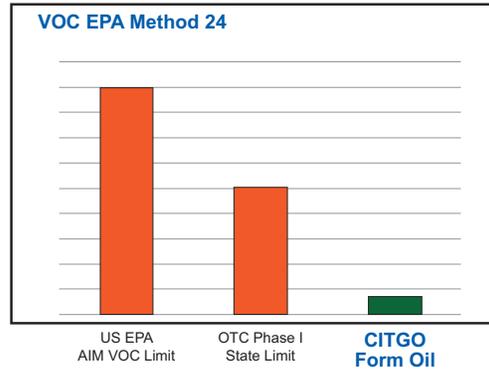
- A light-colored, non-staining, low volatile organic content (VOC) oil for use on concrete forms where an excellent surface finish is desired.

FEATURES & BENEFITS



- Formulated with high-quality base stocks and additives, including a spreading and release agent to provide excellent surface finish and even spreading of the oil on wood or steel forms, while also preventing cement from sticking to forms.
- Prevents staining, build-up, and corrosion of forms.
- Meets U. S. EPA AIM and OTC Phase I State VOC requirements.

Meets EPA AIM VOC Requirements



APPLICATIONS



- For all concrete form applications.
- Due to excellent non-staining characteristics, it is recommended for applications requiring excellent surface finish, including production of burial vaults, white stone furniture, and other specialty concrete products.
- Refer to equipment owner's manual for proper lubricant recommendation.

PROPERTIES**Typical Properties for CITGO Concrete Form Oil:**

Material Code	643205001
Gravity, ASTM D4052, °API	27
Density, lb/gal at 60°F	7.43
Flash Point, COC, Min., ASTM D92, °F (°C)	384 (196)
Viscosity ASTM D445	
cSt at 40°C	20
cSt at 100°C	3.8
Viscosity ASTM D2161	
SUS at 100°F	106
SUS at 210°F	39
Viscosity Index, ASTM D2270	70
Pour Point, Max, ASTM D97, °F (°C)	-33 (-36)
Color, ASTM D1500	1.0
Saponification No., ASTM D94	10.8
Copper Corrosion, ASTM D130	1A

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