



Hysol 11 FF

General purpose semi-synthetic metalworking fluid

Description

Castrol Hysol™ 11 FF is a general purpose semi synthetic metalworking fluid, formulated without formaldehyde releasing agents. It contains an additive package that helps to enhance machining performance and surface finish, provide good product stability and lower the overall operations costs.

Hysol 11 FF is suitable for large central systems and single sump machines.

Application

Hysol 11 FF is especially designed for grinding and machining of low to medium alloyed steel and cast iron.

Advantages

- Formulated without formaldehyde releasing agent help you to fulfil aspects of legislative requirements and waste treatment requirements that specify that these chemicals are excluded
- Extended fluid life can help reduce maintenance and machine downtime
- Low foam in recommended water conditions (see details in below)
- Good wetting properties can help reduce coolant drag out and help deliver cleaner machine tools and components

Typical Characteristics

Name	Method	Units	Value
Concentrate			-
Colour	Visual		Pale Amber
Mineral Oil Content	Calculated	Wt%	10
Emulsion			-
Appearance	Visual		Translucent
pH (5%)	DIN 51369, ASTM E70-97		9.4
Refractometer Factor			2.7

Subject to usual manufacturing tolerances.

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BP Lubricants USA Inc., 1500 Valley Road, Wayne, NJ 07470
Telephone: +1-888-CASTROL Product Information: +1-877-641-1600
www.castrol.com/en_us/b2b/home.html