SAFETY DATA SHEET Castrol

Section 1. Identification

Product name	Syntilo 75 EF
SDS #	466709
Code	466709-US03
Relevant identified uses of	the substance or mixture and uses advised against
Product use	Metalworking fluid - soluble. For specific application advice see appropriate Technical Data Sheet or consult our company representative.
Supplier	BP Lubricants USA Inc. 1500 Valley Road Wayne, NJ 07470 Telephone: +1-888-CASTROL
EMERGENCY HEALTH INFORMATION:	+1-800-447-8735
EMERGENCY SPILL INFORMATION:	+1-800-424-9300 (CHEMTREC USA) +1-703-527-3887 (CHEMTREC outside the US)

Section 2. Hazards identification

OSHA/HCS status

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200). SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A

substance or mixture

Classification of the

Hazard pictograms



Causes skin irritation. Causes serious eye irritation.

Warning

Signal word Hazard statements

Precautionary statements Prevention

Response

Storage Disposal Hazards not otherwise classified Wear protective gloves. Wear eye or face protection. Wash hands thoroughly after handling. Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of soap and water. If skin irritation occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.

Not applicable.

Not applicable.

Defatting to the skin.

This product contains complex ionic mixtures within the fluid matrix which are an intrinsic part of the product and cannot be separated from the fluid matrix. Toxicology testing has shown the ionic-mixture containing products exhibit skin and eye irritation properties that are notably attenuated when compared to the individual acid and base components.

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Section 3. Composition/information on ingredients

Mixture

Substance/mixture

Corrosion inhibitors and additives in aqueous solution.

Ingredient name	%	CAS number
2,2',2"-nitrilotriethanol	≤10	102-71-6
Dec-1-ene, dimers, hydrogenated	≤10	68649-11-6
2-Amino-2-methylpropanol	≤5	124-68-5
5(or 6)-carboxy-4-hexylcyclohex-2-ene-1-octanoic acid	≤5	53980-88-4
4-Octanol, 3-amino-	≤3	1001354-72-8
2-aminobutan-1-ol	≤1.9	96-20-8
undecanedioic acid	≤3	1852-04-6

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures				
Eye contact	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Eyelids should be held away from the eyeball to ensure thorough rinsing. Check for and remove any contact lenses. Get medical attention.			
Skin contact	In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention.			
Inhalation	If inhaled, remove to fresh air. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. Get medical attention if symptoms occur.			
Ingestion	Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Wash out mouth with water if person is conscious. Get medical attention if adverse health effects persist or are severe.			
Protection of first-aiders	No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.			

Most important symptoms/effects, acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician	Treatment should in general be symptomatic and directed to relieving any effects. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	No specific treatment.

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing	

Suitable extinguishing media	In case of fire, use water fog, alcohol resistant foam, dry chemical or carbon dioxide extinguisher or spray.
Unsuitable extinguishing media	Do not use water jet.

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Section 5. Fire-fighting measures

Specific hazards arising from the chemicalIn a fire or if heated, a pressure increase will occur and the container may	
Hazardous combustion products	Combustion products may include the following: carbon oxides (CO, CO₂) (carbon monoxide, carbon dioxide) nitrogen oxides (NO, NO₂ etc.)
Special protective actions for fire-fighters	No action shall be taken involving any personal risk or without suitable training. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire.
Special protective equipment for fire-fighters	Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear.

Section 6. Accidental release measures

Personal precautions, protectiv	re equipment and emergency procedures
For non-emergency personnel	Contact emergency personnel. No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Put on appropriate personal protective equipment. Floors may be slippery; use care to avoid falling.
For emergency responders	Entry into a confined space or poorly ventilated area contaminated with vapor, mist or fume is extremely hazardous without the correct respiratory protective equipment and a safe system of work. Wear self-contained breathing apparatus. Wear a suitable chemical protective suit. Chemical resistant boots. See also the information in "For non-emergency personnel".
Environmental precautions	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for cont	ainment and cleaning up
Small spill	Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste

Large spilldisposal contractor.Large spillStop leak if without risk. Move containers from spill area. Approach release from
upwind. Prevent entry into sewers, water courses, basements or confined areas.
Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth,
vermiculite or diatomaceous earth and place in container for disposal according to local
regulations. Contaminated absorbent material may pose the same hazard as the spilled
product. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

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Protective measures
                                 Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid
                                 contact with eyes, skin and clothing. Avoid breathing vapor or mist. Keep in the original
                                 container or an approved alternative made from a compatible material, kept tightly
                                 closed when not in use. Empty containers retain product residue and can be hazardous.
                                 Do not reuse container. Avoid contact of spilled material and runoff with soil and surface
                                 waterways. Avoid prolonged or repeated contact with skin. During metal working, solid
                                 particles from workpieces or tools will contaminate the fluid and may cause abrasions of
                                 the skin. Where such abrasions result in a penetration of the skin, first aid treatment
                                 should be applied as soon as reasonably possible. The presence of certain metals in the
                                 workpiece or tool, such as chromium, cobalt and nickel, can contaminate the
                                 metalworking fluid and as a result may induce allergic skin reactions. Evaporation of
                                 water from soluble cutting fluids during use may lead to an increase in concentration
                                 which may result in the development of skin conditions due to irritation and defatting. It
                                 is important to monitor fluid strength on a regular basis with a refractometer and maintain
                                 it at the recommended concentration. Lubricants from other sources and other
                                 contaminants should be minimized. Swarf and other debris should be removed. To
                                 maintain optimum performance and minimize bacterial spoilage, machine tool coolant
                                 systems should be cleaned on a regular basis.
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Section 7. Handling and storage

Advice on general occupational hygiene	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Wash thoroughly after handling. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	Store between the following temperatures: 5 to 40°C (41 to 104°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Store and use only in equipment/containers designed for use with this product. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. DO NOT ADD NITRITES TO THIS FLUID.

Section 8. Exposure controls/personal protection

Control parameters	
Occupational exposure limits	
2,2',2"-nitrilotriethanol	ACGIH TLV (United States). TWA: 5 mg/m ³ 8 hours. Issued/Revised: 9/1994
Dec-1-ene, dimers, hydrogenated	None.
2-Amino-2-methylpropanol	None.
5(or 6)-carboxy-4-hexylcyclohex-2-ene-1-octanoic acid	None.
4-Octanol, 3-amino-	None.
2-aminobutan-1-ol	None.
undecanedioic acid	None.
Biological exposure indices	

No exposure indices known.

Appropriate engineering controls	All activities involving chemicals should be assessed for their risks to health, to ensure exposures are adequately controlled. Personal protective equipment should only be considered after other forms of control measures (e.g. engineering controls) have been suitably evaluated. Personal protective equipment should conform to appropriate standards, be suitable for use, be kept in good condition and properly maintained. Your supplier of personal protective equipment should be consulted for advice on selection and appropriate standards. For further information contact your national organisation for standards. Provide exhaust ventilation or other engineering controls to keep the relevant airborne concentrations below their respective occupational exposure limits. The final choice of protective equipment will depend upon a risk assessment. It is important to ensure that all items of personal protective equipment are compatible.
Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures	
Hygiene measures	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash

Eye/face protection Undiluted fluid: Chemical goggles. Diluted fluid: Safety glasses with side shields.

Skin protection

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Section 8. Exposure controls/personal protection

Hand protection	 Wear suitable gloves. Undiluted fluid: Wear chemical resistant gloves. Recommended: nitrile gloves. Diluted fluid: Wear protective gloves if prolonged or repeated contact is likely. Recommended: nitrile gloves. The correct choice of protective gloves depends upon the chemicals being handled, the conditions of work and use, and the condition of the gloves (even the best chemically resistant glove will break down after repeated chemical exposures). Most gloves provide only a short time of protection before they must be discarded and replaced. Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. Gloves should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.
Body protection	Use of protective clothing is good industrial practice. Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Cotton or polyester/cotton overalls will only provide protection against light superficial contamination that will not soak through to the skin. Overalls should be laundered on a regular basis. When the risk of skin exposure is high (e.g. when cleaning up spillages or if there is a risk of splashing) then chemical resistant aprons and/or impervious chemical suits and boots will be required.
Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment. For protection against metal working fluids, respiratory protection that is classified as "resistant to oil" (class R) or oil proof (class P) should be selected where appropriate. Depending on the level of airborne contaminants, an air-purifying, half-mask respirator (with HEPA filter) including disposable (P- or R-series) (for oil mists less than 50mg/m3), or any powered, air-purifying respirator equipped with hood or helmet and HEPA filter (for oil mists less than 125 mg/m3). Where organic vapours are a potential hazard during metalworking operations, a combination particulate and organic vapour filter may be necessary. The correct choice of respiratory protection depends upon the chemicals being handled, the conditions of work and use, and the condition of the respiratory equipment. Safety procedures should be developed for each intended application. Respiratory protection equipment should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state	Liquid.
Color	Yellow.
Odor	Not available.
Odor threshold	Not available.
рН	9.5 [Conc. (% w/w): 5%]
Melting point/freezing point	Not available.
Boiling point, initial boiling point, and boiling range	>100°C (>212°F)
Flash point	Closed cup: >100°C (>212°F) [Estimated. Water content interferes with flash point determination.]
Evaporation rate	Not available.
Flammability	Not applicable. Based on - Physical state
Lower and upper explosion limit/flammability limit	Not available.
Vapor pressure	

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Section 9. Physical and chemical properties

			Vapor Pressure at 20°C			Vapor pressure at 50°C		
		Ingredient name		kPa	Method	mm Hg	kPa	Method
	Wat	er	23.8	3.2				
		nino- ethylpropanol	0.34	0.045	ASTM E 1194			
	4-00	tanol, 3-amino-	0.021	0.0028	EU A.4			
	2-an	ninobutan-1-ol	0.44	0.059	EU A.4			
	unde	ecanedioic acid	<0.075	<0.01	OECD 104			
Relative vapor density	Not	available.			•			
Density	101	0 kg/m³ (1.01 g/c	cm³) at 15	°C				
Solubility(ies)								
Media	Result							
water	Soluble							
Partition coefficient: n- octanol/water	Not	applicable.						
Auto-ignition temperature	Ingredient name			°C	°F		Method	
	2,2',2"-nitrilotriethanol			324	615.2			
	Dec	1-ene, dimers, hydro	ogenated	324	615.2	A	ASTM D 215	5
	2-Ar	nino-2-methylpropan	ol	438	820.4	A	ASTM D 216	1
Decomposition temperature	Not	available.				I		
/iscosity	Not	available.						
/OC	94.2 g/l							
Particle characteristics Median particle size	Not applicable.							
Section 10. Stabilit	y an	d reactivi	ty					
Reactivity	Nos	pecific test data	available	for this I	product. Refe	r to Con	ditions to	avoid and

Reactivity	No specific test data available for this product. Refer to Conditions to avoid and Incompatible materials for additional information.
Chemical stability	The product is stable.
Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerization will not occur.
Conditions to avoid	High temperatures
Incompatible materials	Reactive or incompatible with the following materials: oxidizing materials. Slightly reactive or incompatible with the following materials: acids.
Hazardous decomposition products	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

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Section 11. Toxicological information

Information on toxicological effects

Classification					
Product/ingredient na	ame OSHA	IARC	NTP		
2,2',2"-nitrilotriethanol	-	3	-		
c	DSHA: ⊦ - Potential occup carcinogen	ational	IARC: 1 - Carcinogenic to huma 2A - Probable human carc 2B - Possible carcinogen t human. 3 - Not classifiable as a hu carcinogen. 4 - Probably not a human carcinogen.	tinogen. to	NTP: Proven - Known to be human carcinogens. Possible - Reasonably anticipated to be human carcinogens.
Aspiration hazard					
Name			R	lesult	
Dec-1-ene, dimers, hydr	ogenated		A	SPIRAT	ION HAZARD - Category 1
nformation on the likely outes of exposure	Routes	s of entry an	ticipated: Dermal, Inhalati	on, Eyes	S.
Potential acute health ef					
Eye contact	Cause	s serious ey	e irritation.		
Skin contact	Cause	s skin irritati	on.		
Inhalation		Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.			
Ingestion	Irritatin	g to mouth,	throat and stomach.		
			oxicological characterist		
Eye contact Skin contact	pain or waterir rednes	r irritation ng is e symptoms	s may include the following s may include the following	-	
	rednes drynes crackin	s s			
Inhalation	No spe	cific data.			
Ingestion	No spe	ecific data.			
Delayed and immediate	effects and also	o chronic e	ffects from short and lo	ng term	<u>exposure</u>
Short term exposure Potential immediate effects	Not av	ailable.			
Potential delayed effe	cts Not av	ailable.			
Long term exposure					
Potential immediate effects	Not av	ailable.			
Potential delayed effe	cts Not av	ailable.			
Potential chronic healt					
General		wn significa	ant effects or critical hazar	ds.	
Carcinogenicity		•	ant effects or critical hazar		
caromogeniony		-			
Mutagonicity		No known significant effects or critical hazards.			
Mutagenicity		-			
Mutagenicity Teratogenicity Developmental effects	No kno	wn significa	ant effects or critical hazar ant effects or critical hazar	ds.	

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Fertility effects

No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates	
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Route	ATE value
	12107.97 mg/kg 30.15 mg/l
Innalation (dusts and mists)	50. 15 mg/i

Additional information

Alkanolamine: This product contains an alkanolamine. In all metalworking fluids containing amines, there is a potential for forming nitrosamines which are animal carcinogens. Therefore, no nitrites or related nitrosating agents should be added to such compositions.

Section 12. Ecological information

Toxicity

No testing has been performed by the manufacturer.

Persistence and degradability

Expected to be biodegradable.

Bioaccumulative potential

Not available.

Mobility in soil

Soil/water partition coefficient (Koc)	Not available.	
Mobility	Liquid. Soluble in water.	

Other adverse effects No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Diluted Fluid The spent diluted fluid comprises a relatively stable emulsion. Dispose of via an authorised person/ licensed waste disposal contractor or by other suitable waste treatment techniques (e.g. emulsion splitting, coagulation and filtration) approved by the local authority. Spent fluid should never be disposed of down the drain. The aqueous phase should not be discharged into sewage systems unless provided for by local regulations; the non-aqueous phase should be disposed of as undiluted fluid. Note that separated aqueous solutions or effluents may contain metal salts as well as traces of oil and must be checked for conformity in these respects against consents given by the authorities before disposal. Further treatment may be required.

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Section 14. Transport information

	DOT Classification	TDG Classification	IMDG	ΙΑΤΑ
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-
Transport hazard class(es)	-	-	-	-
Packing group	-	-	-	-
Environmental hazards	No.	No.	No.	No.
Additional information	-	-	-	-

Special precautions for user Not available.

Transport in bulk according to IMO instruments

Section 15. Regulatory information

Not available.

	-
U.S. Federal regulations	
United States inventory (TSCA 8b)	All components are active or exempted.
<u>SARA 302/304</u>	
Composition/information on	<u>ingredients</u>
No products were found.	
<u>SARA 311/312</u>	
Classification	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A
<u>SARA 313</u>	
Form R - Reporting requirements	This product does not contain any hazardous ingredients at or above regulated thresholds.
Supplier notification	This product does not contain any hazardous ingredients at or above regulated thresholds.
State regulations	
Massachusetts	The following components are listed: TRIETHANOLAMINE; 2-AMINO-2-METHYL- 1-PROPANOL; 2-AMINO-1-BUTANOL
New Jersey	The following components are listed: TRIETHANOLAMINE; 2-AMINO-2-METHYL- 1-PROPANOL
Pennsylvania	The following components are listed: ETHANOL, 2,2',2"-NITRILOTRIS-; 1-PROPANOL, 2-AMINO-2-METHYL-; 1-BUTANOL, 2-AMINO-
California Prop. 65	
California to cause cancer a	In expose you to chemicals including Ethylene oxide, which is known to the State of and birth defects or other reproductive harm. This product can expose you to chemicals which is known to the State of California to cause cancer. For more information go to www.

Other regulations	
Australia inventory (AIIC)	At least one component is not listed.
Canada inventory	At least one component is not listed in DSL but all such components are listed in NDSL.
China inventory (IECSC)	All components are listed or exempted.

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Section 15. Regulatory information

Japan inventory (CSCL)	All components are listed or exempted.
Korea inventory (KECI)	At least one component is not listed.
Philippines inventory (PICCS)	At least one component is not listed.
Taiwan Chemical Substances Inventory (TCSI)	All components are listed or exempted.
REACH Status	For the REACH status of this product ple

For the REACH status of this product please consult your company contact, as identified in Section 1.

Section 16. Other information

National Fire Protection Association (U.S.A.)



<u>History</u>	
Date of issue/Date of revision	12/19/2023.
Date of previous issue	04/21/2023.
Prepared by	Product Stewardship
Key to abbreviations	 ACGIH = American Conference of Industrial Hygienists ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor CAS Number = Chemical Abstracts Service Registry Number GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) OEL = Occupational Exposure Limit SDS = Safety Data Sheet STEL = Short term exposure limit TWA = Time weighted average UN = United Nations UN Number = United Nations Number, a four digit number assigned by the United Nations Committee of Experts on the Transport of Dangerous Goods. Varies = may contain one or more of the following 64741-88-4, 64741-89-5, 64741-95-3, 64741-96-4, 64742-01-4, 64742-67-0, 64742-65-6, 64742-62-7, 64742-63-8, 64742-65-0, 64742-70-7, 72623-85-9, 72623-86-0, 72623-87-1

Indicates information that has changed from previously issued version.

Notice to reader

All reasonably practicable steps have been taken to ensure this data sheet and the health, safety and environmental information contained in it is accurate as of the date specified below. No warranty or representation, express or implied is made as to the accuracy or completeness of the data and information in this data sheet.

The data and advice given apply when the product is sold for the stated application or applications. You should not use the product other than for the stated application or applications without seeking advice from BP Group.

It is the user's obligation to evaluate and use this product safely and to comply with all applicable laws and regulations. The BP Group shall not be responsible for any damage or injury resulting from use, other than the stated product use of the material, from any failure to adhere to recommendations, or from any hazards inherent in the nature of the material. Purchasers of the product for supply to a third party for use at work, have a duty to take all necessary steps to ensure that any person handling or using the product is provided with the information in this sheet. Employers have a duty to tell employees and others who may be affected of any hazards described in this sheet and of any precautions that should be taken. You can contact the BP Group to ensure that this document is the most current available. Alteration of this

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Section 16. Other information

document is strictly prohibited.

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