

Section 1. Identification

Product name Molub-Alloy 860/460-2 ES
SDS # 461168
Code 461168-US17

Relevant identified uses of the substance or mixture and uses advised against

Product use Grease for industrial applications
For specific application advice see appropriate Technical Data Sheet or consult our company representative.

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EMERGENCY SPILL INFORMATION: +1-800-424-9300 (CHEMTREC USA)
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Section 2. Hazards identification

OSHA/HCS status This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture SKIN SENSITIZATION - Category 1
TOXIC TO REPRODUCTION - Category 2

GHS label elements

Hazard pictograms



Signal word Warning

Hazard statements May cause an allergic skin reaction.
Suspected of damaging fertility or the unborn child.

Precautionary statements

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Avoid breathing dust. Contaminated work clothing must not be allowed out of the workplace.

Response IF exposed or concerned: Get medical attention. Wash contaminated clothing before reuse. IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical attention.

Storage Store locked up.

Disposal Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise classified Defatting to the skin.
Note: High Pressure Applications
Injections through the skin resulting from contact with the product at high pressure constitute a major medical emergency.
See 'Notes to physician' under First-Aid Measures, Section 4 of this Safety Data Sheet.

Section 3. Composition/information on ingredients

Substance/mixture

Mixture

Highly refined mineral oil and additives. Thickening agent.

Ingredient name	%	CAS number
Residual oils (petroleum), solvent refined	≥50 - ≤75	64742-01-4
Distillates (petroleum), hydrotreated heavy naphthenic	≥10 - ≤25	64742-52-5
Dilithium azelate (Nonanedioic acid dilithium salt)	≤5	38900-29-7
Graphite	≤3	7782-42-5
bismuth tris(2-ethylhexanoate)	<1	67874-71-9
Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene	≤1	68411-46-1
2-ethylhexanoic acid	≤0.3	149-57-5
2,5-bis(octyldithio)-1,3,4-thiadiazole	≤0.3	13539-13-4

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Eyelids should be held away from the eyeball to ensure thorough rinsing. Check for and remove any contact lenses. Get medical attention.

Skin contact

In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Wash clothing before reuse. Clean shoes thoroughly before reuse. In the event of any complaints or symptoms, avoid further exposure. Get medical attention. If skin irritation or rash occurs: Get medical advice/attention.

Inhalation

If inhaled, remove to fresh air. Get medical attention.

Ingestion

Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Get medical attention.

Protection of first-aiders

No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

Most important symptoms/effects, acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

Treatment should in general be symptomatic and directed to relieving any effects.

Note: High Pressure Applications

Injections through the skin resulting from contact with the product at high pressure constitute a major medical emergency. Injuries may not appear serious at first but within a few hours tissue becomes swollen, discolored and extremely painful with extensive subcutaneous necrosis.

Surgical exploration should be undertaken without delay. Thorough and extensive debridement of the wound and underlying tissue is necessary to minimize tissue loss and prevent or limit permanent damage. Note that high pressure may force the product considerable distances along tissue planes.

Specific treatments

No specific treatment.

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media

In case of fire, use water fog, alcohol resistant foam, dry chemical or carbon dioxide extinguisher or spray.

Unsuitable extinguishing media

Do not use water jet.

Specific hazards arising from the chemical

No specific fire or explosion hazard.

Hazardous combustion products

Combustion products may include the following:
metal oxide/oxides
carbon oxides (CO, CO₂) (carbon monoxide, carbon dioxide)

Special protective actions for fire-fighters

No action shall be taken involving any personal risk or without suitable training. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire.

Special protective equipment for fire-fighters

Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Contact emergency personnel. No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Put on appropriate personal protective equipment. Floors may be slippery; use care to avoid falling.

For emergency responders

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

Large spill

Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Avoid creating dusty conditions and prevent wind dispersal. If emergency personnel are unavailable, contain spilled material. Suction or scoop the spill into appropriate disposal or recycling vessels, then cover spill area with oil absorbent. Dispose of via a licensed waste disposal contractor. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Section 7. Handling and storage

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Wash thoroughly after handling. Remove contaminated clothing and protective equipment before entering eating areas. Contaminated work clothing should not be allowed out of the workplace. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep away from heat and direct sunlight. Keep container tightly closed and sealed until ready for use. Store and use only in equipment/containers designed for use with this product. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Not suitable

Prolonged exposure to elevated temperature

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Residual oils (petroleum), solvent refined	ACGIH TLV (United States). [Mineral Oil, pure, highly and severely refined] TWA: 5 mg/m ³ 8 hours. Issued/Revised: 11/2009 Form: Inhalable fraction OSHA PEL (United States). [Oil mist, mineral] TWA: 5 mg/m ³ 8 hours. Issued/Revised: 6/1993
Distillates (petroleum), hydrotreated heavy naphthenic	ACGIH TLV (United States). [Mineral Oil, pure, highly and severely refined] TWA: 5 mg/m ³ 8 hours. Issued/Revised: 11/2009 Form: Inhalable fraction OSHA PEL (United States). [Oil mist, mineral] TWA: 5 mg/m ³ 8 hours. Issued/Revised: 6/1993
Dilithium azelate (Nonanedioic acid dilithium salt)	None.
Graphite	OSHA PEL Z3 (United States). TWA: 15 mppcf 8 hours. Issued/Revised: 9/1997 ACGIH TLV (United States). TWA: 2 mg/m ³ 8 hours. Issued/Revised: 9/1994 Form: Respirable fraction OSHA PEL (United States). TWA: 5 mg/m ³ 8 hours. Issued/Revised: 6/1993 Form: Respirable fraction TWA: 15 mg/m ³ 8 hours. Issued/Revised: 6/1993 Form: Total dust
bismuth tris(2-ethylhexanoate)	None.
Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene	None.
2-ethylhexanoic acid	ACGIH TLV (United States). TWA: 5 mg/m ³ 8 hours. Issued/Revised: 1/2002 Form: Inhalable fraction and vapor
2,5-bis(octyldithio)-1,3,4-thiadiazole	None.

Section 8. Exposure controls/personal protection

While specific OELs for certain components may be shown in this section, other components may be present in any mist, vapor or dust produced. Therefore, the specific OELs may not be applicable to the product as a whole and are provided for guidance only.

Biological exposure indices

No exposure indices known.

Appropriate engineering controls

All activities involving chemicals should be assessed for their risks to health, to ensure exposures are adequately controlled. Personal protective equipment should only be considered after other forms of control measures (e.g. engineering controls) have been suitably evaluated. Personal protective equipment should conform to appropriate standards, be suitable for use, be kept in good condition and properly maintained. Your supplier of personal protective equipment should be consulted for advice on selection and appropriate standards. For further information contact your national organisation for standards.

Provide exhaust ventilation or other engineering controls to keep the relevant airborne concentrations below their respective occupational exposure limits.

The final choice of protective equipment will depend upon a risk assessment. It is important to ensure that all items of personal protective equipment are compatible.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

Safety glasses with side shields.

Skin protection

Hand protection

Wear protective gloves if prolonged or repeated contact is likely. Wear chemical resistant gloves. Recommended: Nitrile gloves. The correct choice of protective gloves depends upon the chemicals being handled, the conditions of work and use, and the condition of the gloves (even the best chemically resistant glove will break down after repeated chemical exposures). Most gloves provide only a short time of protection before they must be discarded and replaced. Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. Gloves should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

Body protection

Use of protective clothing is good industrial practice.

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Cotton or polyester/cotton overalls will only provide protection against light superficial contamination that will not soak through to the skin. Overalls should be laundered on a regular basis. When the risk of skin exposure is high (e.g. when cleaning up spillages or if there is a risk of splashing) then chemical resistant aprons and/or impervious chemical suits and boots will be required.

Other skin protection

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

 In case of insufficient ventilation, wear suitable respiratory equipment.

The correct choice of respiratory protection depends upon the chemicals being handled, the conditions of work and use, and the condition of the respiratory equipment. Safety procedures should be developed for each intended application. Respiratory protection equipment should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state	Grease
Color	Gray. [Dark]
Odor	Not available.
Odor threshold	Not available.
pH	Not applicable.
Melting point/freezing point	Not available.
Boiling point, initial boiling point, and boiling range	Not available.
Flash point	Open cup: 203°C (397.4°F) [Cleveland]
Evaporation rate	Not available.
Flammability	Not available.
Lower and upper explosion limit/flammability limit	Not applicable.
Vapor pressure	Not available.

Ingredient name	Vapor Pressure at 20°C			Vapor pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method

Relative vapor density	Not applicable.
Density	<1000 kg/m ³ (<1 g/cm ³) at 25°C
Solubility(ies)	

Media	Result
water	Not soluble

Partition coefficient: n-octanol/water	Not applicable.
Auto-ignition temperature	Not applicable.
Decomposition temperature	Not available.
Viscosity	Kinematic: 460 mm ² /s (460 cSt) at 40°C
Particle characteristics	
Median particle size	Not available.

Section 10. Stability and reactivity

Reactivity	No specific test data available for this product. Refer to Conditions to avoid and Incompatible materials for additional information.
Chemical stability	The product is stable.
Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerization will not occur.
Conditions to avoid	Avoid all possible sources of ignition (spark or flame).
Incompatible materials	Reactive or incompatible with the following materials: oxidizing materials.
Hazardous decomposition products	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Information on the likely routes of exposure

Routes of entry anticipated: Oral, Dermal, Inhalation, Eyes.

Potential acute health effects

Eye contact	No known significant effects or critical hazards.
Skin contact	May cause an allergic skin reaction.
Inhalation	No known significant effects or critical hazards.
Ingestion	No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	No specific data.
Skin contact	Adverse symptoms may include the following: irritation redness dryness cracking reduced fetal weight increase in fetal deaths skeletal malformations
Inhalation	No specific data.
Ingestion	Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects	Not available.
Potential delayed effects	Not available.

Long term exposure

Potential immediate effects	Not available.
Potential delayed effects	Not available.

Potential chronic health effects

General	No known significant effects or critical hazards.
Carcinogenicity	No known significant effects or critical hazards.
Mutagenicity	No known significant effects or critical hazards.
Teratogenicity	Suspected of damaging the unborn child.
Developmental effects	No known significant effects or critical hazards.
Fertility effects	Suspected of damaging fertility.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	13203.07 mg/kg

Section 12. Ecological information

Toxicity

No testing has been performed by the manufacturer.

Persistence and degradability

Not expected to be rapidly degradable.

Bioaccumulative potential

Not available.

Mobility in soil

Soil/water partition
coefficient (K_{oc})

Not available.

Mobility

Grease. insoluble in water.

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-
Transport hazard class(es)	-	-	-	-
Packing group	-	-	-	-
Environmental hazards	No.	No.	No.	No.
Additional information	-	-	-	-

Special precautions for user

Not available.

Transport in bulk according to IMO instruments

Not available.

Section 15. Regulatory information

U.S. Federal regulations

United States inventory
(TSCA 8b)

All components are active or exempted.

[SARA 302/304](#)

[Composition/information on ingredients](#)

No products were found.

[SARA 311/312](#)

Classification

SKIN SENSITIZATION - Category 1
TOXIC TO REPRODUCTION - Category 2

[SARA 313](#)

Form R - Reporting
requirements

This product does not contain any hazardous ingredients at or above regulated thresholds.

Supplier notification

This product does not contain any hazardous ingredients at or above regulated thresholds.

State regulations

Massachusetts

The following components are listed: OIL MIST, MINERAL; OIL MIST, MINERAL;
GRAPHITE (NATURAL)DUST

New Jersey

The following components are listed: GRAPHITE (NATURAL)

Pennsylvania

The following components are listed: GRAPHITE

California Prop. 65

 **WARNING:** This product can expose you to chemicals including Silica, crystalline and Silica, crystalline, which are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Other regulations

Australia inventory (AIIIC)

All components are listed or exempted.

Canada inventory

All components are listed or exempted.

China inventory (IECSC)

All components are listed or exempted.

Japan inventory (CSCL)

At least one component is not listed.

Korea inventory (KECI)

All components are listed or exempted.

Philippines inventory
(PICCS)

All components are listed or exempted.

Taiwan Chemical
Substances Inventory
(TCSI)

Not determined.

REACH Status

For the REACH status of this product please consult your company contact, as identified in Section 1.

Section 16. Other information

[National Fire Protection Association \(U.S.A.\)](#)



History

Date of issue/Date of
revision

04/08/2025.

Date of previous issue

12/19/2023.

Prepared by

Product Stewardship

Section 16. Other information

Key to abbreviations

ACGIH = American Conference of Industrial Hygienists
ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
CAS Number = Chemical Abstracts Service Registry Number
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
OEL = Occupational Exposure Limit
SDS = Safety Data Sheet
STEL = Short term exposure limit
TWA = Time weighted average
UN = United Nations
UN Number = United Nations Number, a four digit number assigned by the United Nations Committee of Experts on the Transport of Dangerous Goods.
Varies = may contain one or more of the following 64741-88-4, 64741-89-5, 64741-95-3, 64741-96-4, 64742-01-4, 64742-44-5, 64742-45-6, 64742-52-5, 64742-53-6, 64742-54-7, 64742-55-8, 64742-56-9, 64742-57-0, 64742-58-1, 64742-62-7, 64742-63-8, 64742-65-0, 64742-70-7, 72623-85-9, 72623-86-0, 72623-87-1

 Indicates information that has changed from previously issued version.

Notice to reader

All reasonably practicable steps have been taken to ensure this data sheet and the health, safety and environmental information contained in it is accurate as of the date specified below. No warranty or representation, express or implied is made as to the accuracy or completeness of the data and information in this data sheet.

The data and advice given apply when the product is sold for the stated application or applications. You should not use the product other than for the stated application or applications without seeking advice from BP Group.

It is the user's obligation to evaluate and use this product safely and to comply with all applicable laws and regulations. The BP Group shall not be responsible for any damage or injury resulting from use, other than the stated product use of the material, from any failure to adhere to recommendations, or from any hazards inherent in the nature of the material. Purchasers of the product for supply to a third party for use at work, have a duty to take all necessary steps to ensure that any person handling or using the product is provided with the information in this sheet. Employers have a duty to tell employees and others who may be affected of any hazards described in this sheet and of any precautions that should be taken. You can contact the BP Group to ensure that this document is the most current available. Alteration of this document is strictly prohibited.