



## Product Data

# D60 Concentrate

Neat Cutting Oil Additive

## Description

Castrol D60 Concentrate is an outstanding tapping and threading compound formulated with extreme pressure lubricity and oiliness additives. It was designed to replace white lead in machining operations and in this capacity has proven extremely effective. While providing the majority of the advantages of white lead, it protects the machinist from the harmful effects incidental to the use of that product. Use of Castrol D60 Concentrate will assure longer tap and die life, finer thread finishes, and lower power consumption.

## Application

Castrol D60 Concentrate is recommended for use on all ferrous and non-ferrous metals. It may cause staining on sulfur-reactive steels, copper, brass and bronze.

## Advantages

- **High level of active and extreme pressure additives** - reduces chip welding and provides greater metal removal.
- **Extremely high concentration of metalworking additives** - provides maximum cutting ability and value.

## Typical Characteristics

Name	Method	Units	Value
Appearance	Visual	-	Tan paste
Flash Point COC °F	-	-	300 (Minimum)
Fire Point COC °F	-	-	330
% Total Sulfur, Calculated	-	-	23.7
% Total Barium, Calculated	-	-	0.65
% Total Zinc, Calculated	-	-	0.37
Chlorine	-	-	None

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