SAFETY DATA SHEET

100 EP Gear Oil 680

Section 1. Identification

GHS product identifier : 100 EP Gear Oil 680

Product code : 301198150007

Other means of identification : Not available.

Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Lubricating Oil

Uses advised against
Not applicable.

Supplier's details : Calumet Branded Products, LLC
1060 N Capitol Ave Suite 6-401
Indianapolis, IN 46204
USA
Technical Services:317-328-5660

Emergency telephone number (with hours of operation) : 24 hr. CHEMTREC 1-800-424-9300 / International 1-703-527-3887

Section 2. Hazards identification

OSHA/HCS status : While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.

Classification of the substance or mixture : AQUATIC HAZARD (ACUTE) - Category 3
AQUATIC HAZARD (LONG-TERM) - Category 3

Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 3%

GHS label elements

Signal word : No signal word.

Hazard statements : Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention : Avoid release to the environment.

Response : Not applicable.

Storage : Not applicable.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise classified : None known.

Hazards identified when used : No known significant effects or critical hazards.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Other means of identification : Not available.

Ingredient name	Synonyms	%	Identifiers
Residual oils (petroleum), solvent deasphalted	Baseoil - unspecified; Residual oils, petroleum, solvent deasphalted; OILS, RESIDUAL, PETROLEUM, SOLVENT DEASPHALTED; Residual oils (petroleum), solvent deasphalted, Baseoil - unspecified	≥15 - ≤40	CAS: 64741-95-3
Amine Phosphate Compounds (NJTSR No. 800983-5011P)		≥0.1 - ≤1	CAS: -
Phosphoric acid esters/amine salt		≥0.1 - ≤1	CAS: Unassigned

Note L: The classification as a carcinogen need not apply if it can be shown that the substance contains less than 3 % DMSO extract as measured by IP 346 'Determination of polycyclic aromatics in unused lubricating base oils and asphaltene free petroleum fractions — Dimethyl sulphoxide extraction refractive index method', Institute of Petroleum, London. This note applies only to certain complex oilderived substances in Part 3.

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing.

Skin contact : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.

Ingestion : Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : No known significant effects or critical hazards.

Inhalation : No known significant effects or critical hazards.

Skin contact : No known significant effects or critical hazards.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : No specific data.

Inhalation : No specific data.

Skin contact : No specific data.

Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Section 4. First aid measures

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media : Do not use water jet.

Specific hazards arising from the chemical : In a fire or if heated, a pressure increase will occur and the container may burst. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Residual oils (petroleum), solvent deasphalted	**NIOSH REL (United States, 10/2020) [OIL MIST MINERAL]** TWA 10 hours: 5 mg/m³. Form: Mist. STEL 15 minutes: 10 mg/m³. Form: Mist. **OSHA PEL (United States, 5/2018) [Oil mist, mineral]** TWA 8 hours: 5 mg/m³. **ACGIH TLV (United States, 1/2025) [Mineral Oil, pure, highly and severely refined]** A4. TWA 8 hours: 5 mg/m³. Form: Inhalable fraction.
Amine Phosphate Compounds (NJTSR No. 800983-5011P)	None.
Phosphoric acid esters/amine salt	None.

Biological exposure indices

No exposure indices known.

Appropriate engineering controls : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Section 8. Exposure controls/personal protection

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state : Liquid.

Color : Red. [Dark]

Odor : Not available.

Odor threshold : Not available.

pH : Not available.

Melting point/freezing point : Not available.

Boiling point or initial boiling point and boiling range : Not available.

Flash point : Open cup: 235.56°C (456°F) [Cleveland]

Evaporation rate : Not available.

Flammability : Not available.

Lower and upper explosion limit/flammability limit : Not available.

Vapor pressure :

	Vapor Pressure at 20°C			Vapor pressure at 50°C		
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
Distillates (petroleum), dewaxed heavy paraffin	<0.07501	<0.01	ASTM D 5191			

Relative vapor density : Not available.

Relative density : 0.9096

Solubility(ies) :

Media	Result
cold water	Not soluble
hot water	Not soluble

Solubility in water : Not available.

Section 9. Physical and chemical properties

Partition coefficient: n-octanol/water : Not applicable.

Auto-ignition temperature : Not available.

Decomposition temperature : Not available.

Viscosity : Dynamic (room temperature): Not available.
Kinematic (room temperature): Not available.
Kinematic (40°C (104°F)): 664 mm^2/s (664 cSt)

Particle characteristics

Median particle size : Not applicable.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : No specific data.

Incompatible materials : No specific data.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result
Residual oils (petroleum), solvent deasphalted	**Rat - Oral - LD50** >5000 mg/kg **Rabbit - Dermal - LD50** >2000 mg/kg **Rat - Inhalation - LC50 Dusts and mists** 5.7 mg/l [4 hours]
Amine Phosphate Compounds (NJTSR No. 800983-5011P)	**Rat - Oral - LD50** 300 mg/kg
Phosphoric acid esters/amine salt	**Rat - Oral - LD50** >2000 mg/kg **Rat - Dermal - LD50** >2000 mg/kg

Conclusion/Summary [Product] : Not available.

Ingredient name	Conclusion/Summary
Phosphoric acid esters/amine salt	Inhalation exposure is considered to be not relevant.

Skin corrosion/irritation

Not available.

Conclusion/Summary [Product] : Not available.

Serious eye damage/eye irritation

Not available.

Section 11. Toxicological information

Conclusion/Summary [Product] : Not available.

Respiratory corrosion/irritation

Not available.

Conclusion/Summary [Product] : Not available.

Respiratory or skin sensitization

Product/ingredient name	Result
Amine Phosphate Compounds (NJTSR No. 800983-5011P)	**Mouse - skin** Result: Sensitizing

Skin

Conclusion/Summary [Product] : Not available.

Ingredient name	Conclusion/Summary
Phosphoric acid esters/amine salt	Skin Sens. 1B

Respiratory

Conclusion/Summary [Product] : Not available.

Germ cell mutagenicity

Product/ingredient name	Result
Amine Phosphate Compounds (NJTSR No. 800983-5011P)	**In vitro - Bacteria** OECD [Bacterial Reverse Mutation Test] Result: Negative **In vitro - Mammalian-Animal** OECD Result: Negative **In vitro - Mammalian-Human** OECD [In vitro Micronucleus Test] Result: Negative

Conclusion/Summary [Product] : Not available.

Carcinogenicity

Not available.

Conclusion/Summary [Product] : Not available.

Reproductive toxicity

Product/ingredient name	Result
Amine Phosphate Compounds (NJTSR No. 800983-5011P)	**Rat - Oral** 75 mg/kg [28 days]

Conclusion/Summary [Product] : Not available.

Specific target organ toxicity (single exposure)

Not available.

Section 11. Toxicological information

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure

Not available.

Potential acute health effects

Eye contact : No known significant effects or critical hazards.

Inhalation : No known significant effects or critical hazards.

Skin contact : No known significant effects or critical hazards.

Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.

Inhalation : No specific data.

Skin contact : No specific data.

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Product/ingredient name	Result
Amine Phosphate Compounds (NJTSR No. 800983-5011P)	**Chronic - Rat - Oral - NOAEL** 75 mg/kg

Conclusion/Summary [Product] : Not available.

General : No known significant effects or critical hazards.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Section 11. Toxicological information

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
Residual oils (petroleum), solvent deasphalted	N/A	2500	N/A	N/A	5.7
Amine Phosphate Compounds (NJTSR No. 800983-5011P)	500	1100	N/A	N/A	N/A
Phosphoric acid esters/amine salt	2500	2500	N/A	N/A	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result
Residual oils (petroleum), solvent deasphalted	**Acute - LC50** Fish >100 mg/l [96 hours] **Acute - EC50** Crustaceans >100 mg/l [48 hours] **Acute - EC50** Algae >100 mg/l [72 hours]
Amine Phosphate Compounds (NJTSR No. 800983-5011P)	**Acute - EC50** Algae 1.9 mg/l [72 hours] **Acute - EC50** Daphnia 6.8 mg/l [48 hours] **Acute - LC50** Fish 18 mg/l [96 hours] **Acute - NOEC** Algae 0.1 mg/l [72 hours] **Acute - NOEC** Daphnia 3.9 mg/l [48 hours] **Acute - NOEC** Fish 12 mg/l [96 hours]
Phosphoric acid esters/amine salt	**EC50** Daphnia 8.3 mg/l [2 days] **Acute - LC50** Fish - Trout 75 mg/l [96 hours] **Acute - EC50** Algae 32 mg/l [72 hours]

Conclusion/Summary [Product] : Not available.

Persistence and degradability

Product/ingredient name	Result

Section 12. Ecological information

Amine Phosphate Compounds (NJTSR No. 800983-5011P)	OECD [Ready Biodegradability - CO_2 Evolution Test] 9% [28 days] - Not readily
Phosphoric acid esters/amine salt	OECD [Ready Biodegradability - CO_2 Evolution Test] 24% [28 days] - Not readily OECD [Ready Biodegradability - CO_2 Evolution Test] 61% [28 days] - Not readily

Conclusion/Summary [Product] : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Residual oils (petroleum), solvent deasphalted	-	-	Inherent
Amine Phosphate Compounds (NJTSR No. 800983-5011P)	-	-	Not readily
Phosphoric acid esters/ amine salt	-	-	Not readily

Bioaccumulative potential

Product/ingredient name	$LogP_{ow}$	BCF	Potential
Residual oils (petroleum), solvent deasphalted	>6	-	High
Phosphoric acid esters/ amine salt	5.14	-	High

Mobility in soil

Soil/Water partition coefficient : Not available.

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-	-

Section 14. Transport information

Transport hazard class(es)	-	-	-	-	-
Packing group	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

U.S. Federal regulations : **TSCA 4(a) proposed test rules**: methyl-1H-benzotriazole
TSCA 8(a) CDR Exempt/Partial exemption: Not determined
TSCA 8(c) calls for record of SAR: trimethyl phosphate
TSCA 8(d) H and S data reporting: ethylbenzene
Clean Water Act (CWA) 307: toluene; ethylbenzene
Clean Water Act (CWA) 311: xylene; toluene; ethylbenzene

TSCA 12(b) - Chemical export notification

Not applicable.

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) : Listed

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals (Essential Chemicals) : Not listed

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Not applicable.

Composition/information on ingredients

No products were found.

State regulations

Massachusetts : The following components are listed: Distillates (petroleum), dewaxed heavy paraffin; OIL MIST, MINERAL

New York : None of the components are listed.

New Jersey : None of the components are listed.

Section 15. Regulatory information

Pennsylvania : None of the components are listed.

California Prop. 65

⚠ **WARNING**: This product can expose you to chemicals including Trimethyl phosphate, which is known to the State of California to cause cancer, and Toluene, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Trimethyl phosphate	Yes.	-
Toluene	-	Yes.
Ethylbenzene	Yes.	-
Methanol	-	Yes.
Ethyl acrylate	-	-
2-ethylhexyl acrylate	-	-

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia : All components are listed or exempted.

Canada : At least one component is not listed in DSL but all such components are listed in NDSL.

China : All components are listed or exempted.

Eurasian Economic Union : **Russian Federation inventory**: Not determined.

Japan : **Japan inventory (CSCL)**: Not determined.
Japan inventory (ISHL): Not determined.

New Zealand : All components are listed or exempted.

Philippines : Not determined.

Republic of Korea : Not determined.

Taiwan : Not determined.

Thailand : Not determined.

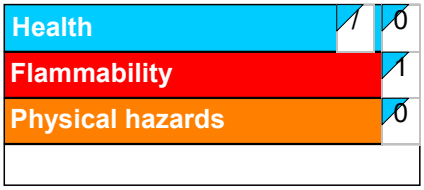
Turkey : Not determined.

United States : All components are active or exempted.

Viet Nam : Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



Section 16. Other information

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)



Procedure used to derive the classification

Classification	Justification
AQUATIC HAZARD (ACUTE) - Category 3 AQUATIC HAZARD (LONG-TERM) - Category 3	Calculation method Calculation method

History

Date of printing : 11/26/2025

Date of issue/Date of revision : 11/26/2025

Date of previous issue : 9/10/2024

Version : 7

Key to abbreviations : ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
DOT = Department of Transportation
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
IMO = International Maritime Organization
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
N/A = Not available
SGG = Segregation Group
TDG = Transportation of Dangerous Goods
UN = United Nations

References : Not available.

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.
Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.